

MAINE TURNPIKE AUTHORITY

MAINE TURNPIKE

CONTRACT DOCUMENTS

**CONTRACT 2025.14**

Pavement Repairs  
MM 0.0 to MM 109.10

NOTICE TO CONTRACTORS

PROPOSAL

CONTRACT AGREEMENT

CONTRACT BOND

FINAL LIEN AND CLAIM WAIVER AND AFFIDAVIT

SPECIFICATIONS

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

The Specifications are divided into two parts:  
Part I, Supplemental Specifications and Part II, Special  
Provisions.

The Maine Turnpike Supplemental Specifications are  
additions and alterations to the 2014 Maine Department  
of Transportation Standard Specifications. See  
Subsection 100.1.

## TABLE OF CONTENTS

	<u>PAGE</u>
NOTICE TO CONTRACTORS	N-1
PROPOSAL	P-1
CONTRACT AGREEMENT	C-1
CONTRACT BOND	CB-1
FINAL LIEN AND CLAIM WAIVER AND AFFIDAVIT	F-1
 <u>ARRANGEMENT OF SPECIFICATIONS</u>	
PART I – SUPPLEMENTAL SPECIFICATIONS	SS-1
PART II - SPECIAL PROVISIONS	SP-1

MAINE TURNPIKE AUTHORITY

NOTICE TO CONTRACTORS

Sealed Proposals will be received by the Maine Turnpike Authority for:

CONTRACT 2025.14

Pavement Repairs  
MM 0.0 to MM 109.10

at the office of the Maine Turnpike Authority, 2360 Congress Street, Portland, ME, until 11:00 a.m., prevailing time as determined by the Authority on May 22, 2025, at which time and place the Proposals will be publicly opened and read. Bids will be accepted from Contractors **prequalified** by the Maine Department of Transportation for Paving or Highway Construction Projects. All other bids may be rejected. This Project includes a wage determination developed by the State of Maine Department of Labor. Question from contractors will be open for reception until May 19, 2025 at 12:00 p.m. (Noon).

The pavement rehabilitation work consists of milling and paving several small repairs, milling and paving at various locations, fine grading and paving at various locations and placing bituminous curb. The work also includes sweeping, excavation, saw cutting, and all other work incidental thereto will be completed in accordance with the Plans and Specifications. The Authority will perform all necessary traffic control for this contract.

**The half size Plans** and Contract Documents may be obtained from the Authority upon payment of Fifty (\$25.00) Dollars for each set, which payment will not be returned. Checks shall be made payable to: Maine Turnpike Authority. The Plans and Contract Documents may also be downloaded from a link on our website at <http://www.maineturnpike.com/project-and-planning/Construction-Contracts.aspx>.

For general information regarding Bidding and Contracting procedures, contact Nate Carll, Purchasing Manager, at (207) 482-8115. For information regarding Schedule of Items, plan holders list and bid results, visit our website at <http://www.maineturnpike.com/project-and-planning/Construction-Contracts.aspx>. For Project specific information, fax all questions to Nate Carll, Purchasing Manager, at (207) 871-7739 or email [ncarll@maineturnpike.com](mailto:ncarll@maineturnpike.com). Responses will not be prepared for questions received by telephone. Bidders shall not contact any other Authority staff or Consultants for clarification of Contract provisions, and the Authority will not be responsible for any interpretations so obtained.

All work shall be governed by the Specifications entitled "State of Maine, Department of Transportation, Standard Specifications, Revision of November 2014", "Standard Details, Revision of November 2020" and "Best Management Practices for Erosion and Sediment Control", latest issue. Copies and recent updates to these publications can be downloaded at: <http://www.maine.gov/mdot/contractors/publications/>.

Proposals must be accompanied by an original bid bond, certified or cashier's check payable to the Maine Turnpike Authority in an amount not less than Five (5%) Percent of the Total Amount in the Proposal, but not less than \$500.00. The Bidder to whom a Contract is awarded will be required to furnish a Surety Corporation Bond, satisfactory to the Authority, on the standard Contract Bond form of the Authority, for a sum not less than the Total Amount of the Proposal.

Proposals must be made upon the Proposal Forms furnished by the Authority separately with the Contract Documents, and must be enclosed in the sealed special addressed envelope provided therefore bearing the name and address of the Bidder, the name of the Contract, and the date and time of Proposal opening on the outside.

A pre-bid conference will be held on May 15, 2025 at 11:00a.m. at the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine.

The Authority reserves the unqualified right to reject any or all Proposals and to accept that Proposal which in its sole judgment will under all circumstances serve its best interest.

MAINE TURNPIKE AUTHORITY

Nate Carll  
Purchasing Manager  
Maine Turnpike Authority

Portland, Maine

Maine Turnpike Authority

MAINE TURNPIKE

PROPOSAL

CONTRACT 2025.14

Pavement Repairs  
MM 0.0 to MM 109.10

MAINE TURNPIKE AUTHORITY

PROPOSAL

CONTRACT 2025.14

Pavement Repairs  
MM 0.0 to MM 109.10

TO MAINE TURNPIKE AUTHORITY:

The pavement rehabilitation work consists of milling and paving several small repairs, milling and paving at various locations, fine grading and paving at various locations and placing bituminous curb. The work also includes sweeping, excavation, saw cutting, and all other work incidental thereto will be completed in accordance with the Plans and Specifications. The Authority will perform all necessary traffic control for this contract.

This Work will be done under a Contract known as Contract 2025.14 according to the Plans and Specifications which are on file in the office of the Maine Turnpike Authority, 2360 Congress Street, Portland, Maine.

On the acceptance of this Proposal for said Work, the undersigned will give the required bond with good security conditioned for the faithful performance of said Work, according to said Plans and Specifications, and the doing of all other work required by said Specifications for the consideration herein named and with the further condition that the Maine Turnpike Authority shall be saved harmless from any and all damages that might accrue to any person, persons or property by reason of the carrying out of said Work, or any part thereof, or by reason of negligence of the undersigned, or any person or persons under his/her employment and engaged in said Work.

The undersigned hereby declares that he/she has carefully examined the Plans, Specifications and other Contract Documents, and that he/she will contract to carry out and complete the said Work as specified and delineated at the price per unit of measure for each scheduled item of Work stated in the Schedule of Prices as follows:

It is understood that the TOTAL AMOUNT stated by the undersigned in the following Schedule of Prices is based on approximate quantities and will be used solely for the comparison of bids, and that the quantities stated in the Schedule of Prices for the various items are estimates only and may be increased or decreased all as provided in the Specifications.

**SCHEDULE OF BID PRICES**  
**CONTRACT NO. 2025.14**  
**Small Paving Repairs**  
**MM 0.00 to 109.10**

Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
202.202	Removing Pavement Surface	Square Yard	570				
403.208	Hot Mix Asphalt, 12.5mm Surface	Ton	175				
403.213	Hot Mix Asphalt, 12.5mm Base	Ton	180				
409.15	Bituminous Tack Coat RS1 or RSH1H – Applied	Gallon	40				
604.16	Adjusting Manhole or Catch Basin to Grade	Each	1				
609.31	Bituminous Curb - Type I	Linear Foot	450				
629.05	Hand Labor, Straight Time	Hour	20				
631.12	All Purpose Excavator (including operator)	Hour	20				
631.133	Skid Steer (Including Operator)	Hour	20				
631.172	Truck - Large (including operator)	Hour	20				
631.36	Foreman	Hour	20				

**CARRIED FORWARD:**



Item No	Item Description	Units	Approx. Quantities	Unit Prices in Numbers		Bid Amount in Numbers	
				Dollars	Cents	Dollars	Cents
BROUGHT FORWARD:							
659.10	Mobilization	Lump Sum	1				
659.101	Mobilization (crew)	Shift	3				
659.102	Mobilization (lowbed equipment)	Hour	5				
TOTAL:							

Acknowledgment is hereby made of the following Addenda received since issuance of the Plans and Specifications: \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Accompanying this Proposal is an original bid bond, cashiers or certified check on \_\_\_\_\_ Bank, for \_\_\_\_\_, payable to the Maine Turnpike Authority. In case this Proposal shall be accepted by the Maine Turnpike Authority and the undersigned should fail to execute a Contract with, and furnish the security required by the Maine Turnpike Authority as set forth in the Specifications, within the time fixed therein, an amount of money equal to Five (5%) Percent of the Total Amount of the Proposal for the Contract awarded to the undersigned, but not less than \$500.00, obtained out of the original bid bond, cashier's or certified check, shall become the property of the Maine Turnpike Authority; otherwise the check will be returned to the undersigned.

The performance of said Work under this Contract will be completed during the time specified in Subsection 107.1.

It is agreed that time is of the essence of this Contract and that I (we) will, in the event of my (our) failure to complete the Work within the time limit named above, pay to Maine Turnpike Authority liquidated damages in the amount or amounts stated in the Specifications.

The undersigned is an Individual/Partnership/Corporation under the laws of the State of \_\_\_\_\_, having principal office at \_\_\_\_\_, thereunto duly authorized.

	_____ (SEAL)
	_____ (SEAL)
<i>Affix Corporate Seal or Power of Attorney Where Applicable</i>	_____ (SEAL)

By: \_\_\_\_\_  
Its: \_\_\_\_\_

Information below to be typed or printed where applicable:

INDIVIDUAL:

_____	_____
(Name)	(Address)

PARTNERSHIP - Name and Address of General Partners:

_____	_____
(Name)	(Address)

_____	_____
(Name)	(Address)

_____	_____
(Name)	(Address)

_____	_____
(Name)	(Address)

INCORPORATED COMPANY:

_____	_____
(President)	(Address)

_____	_____
(Vice-President)	(Address)

_____	_____
(Secretary)	(Address)

_____	_____
(Treasurer)	(Address)

MAINE TURNPIKE AUTHORITY

MAINE TURNPIKE

YORK TO AUGUSTA

CONTRACT AGREEMENT

This Agreement made and entered into between the Maine Turnpike Authority, and sometimes termed the “Authority”, and \_\_\_\_\_

\_\_\_\_\_ herein termed the “Contractor”:

WITNESSETH: That the Authority and the Contractor, in consideration of the premises and of the mutual covenants, considerations and agreements herein contained, agree as follows:

FIRST: The parties hereto mutually agree that the documents attached hereto and herein incorporated and made a part hereof collectively evidencing and constituting the entire Contract to the same extent as if herein written in full, are the Notice to Contractors, the Accepted Proposal, the Specifications, the Plans, this Agreement, the Contract Bond and all Addenda to the Contract Documents duly issued and herewith enumerated:

\_\_\_\_\_  
\_\_\_\_\_

SECOND: The Contractor for and in consideration of certain payments to be made as hereafter specified, hereby covenants and agrees to perform and execute all of the provisions of this Contract and of all documents and parts attached hereto and made a part thereof, and at his own cost and expense to furnish and perform everything necessary and required to construct and complete, ready for its intended purpose, in accordance with the Contract and such instructions as the Engineer may give, acceptable to the Authority, in the times provided, all of the Work covered and included under Contract No. \_\_\_\_\_ covering \_\_\_\_\_ as herein described.

THIRD: In consideration of the performance by the Contractor of his covenants and agreements as herein set forth, the Authority hereby covenants and agrees to pay the Contractor according to the Schedule of Prices set forth in the Proposal with additions and deductions as elsewhere herein provided in the times and in the manner stated in the Specifications. This Agreement shall insure to the benefit of, and shall be binding upon the parties hereto, and upon their respective successors and assigns; but neither party hereto shall assign or transfer his interest herein in whole or in part without the consent of the other, except as herein provided.

IN WITNESS WHEREOF the parties to this Agreement have executed the same in quintuplicate.

AUTHORITY -

MAINE TURNPIKE AUTHORITY

By: \_\_\_\_\_  
Title: CHAIRMAN

Date of Signature: \_\_\_\_\_

ATTEST:

\_\_\_\_\_  
Secretary

CONTRACTOR -

\_\_\_\_\_  
CONTRACTOR

By: \_\_\_\_\_  
Title: \_\_\_\_\_

Date of Signature: \_\_\_\_\_

WITNESS:

\_\_\_\_\_

CONTRACT BOND

KNOW ALL MEN BY THESE PRESENTS that \_\_\_\_\_  
of \_\_\_\_\_ in the County of \_\_\_\_\_ and State of \_\_\_\_\_  
as Principal, and \_\_\_\_\_ a Corporation duly organized under the  
laws of the State of \_\_\_\_\_ and having a usual place of business in \_\_\_\_\_  
\_\_\_\_\_

As Surety, are held and firmly bound unto the Maine Turnpike Authority in the sum of  
\_\_\_\_\_ Dollars (\$ \_\_\_\_\_),  
to be paid to said Maine Turnpike Authority, or its successors, for which payment, well and truly  
to be made, we bind ourselves, our heirs, executors, successors and assigns jointly and severally  
by these presents.

The condition of this obligation is such that the Principal, designated as Contractor in the  
foregoing Contract No. \_\_\_\_\_ shall faithfully perform the Contract on his part and  
satisfy all claims and demands incurred for the same and shall pay all bills for labor, material,  
equipment and all other items contracted for, or used by him, in connection with the Work  
contemplated by said Contract, and shall fully reimburse the Obligee for all outlay and expense  
which the Obligee may incur in making good any default of said Principal, then this Obligation  
shall be null and void; otherwise it shall remain in full force and effect.

Signed and sealed this \_\_\_\_\_ day of \_\_\_\_\_, A.D., 202\_\_\_\_

Witnesses:

CONTRACTOR

_____	_____ (SEAL)
_____	_____ (SEAL)
_____	_____ (SEAL)

SURETY

_____	_____ (SEAL)
_____	_____ (SEAL)
_____	_____ (SEAL)

(Surety must attach copy of Power of Attorney showing authority of Office or Agent to execute  
bonds)



MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART I – SUPPLEMENTAL SPECIFICATIONS

*(Rev. November 10, 2016)*

*Supplemental Specifications available on the Maine Turnpike Authority website  
<http://www.maineturnpike.com/Projects-Planning/Construction-Contracts.aspx>*



MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART II – SPECIAL PROVISIONS

PART II - SPECIAL PROVISIONS

<u>SECTION</u>	<u>TITLE</u>	<u>PAGE</u>
—	GENERAL DESCRIPTION OF WORK	SP-1
—	PLANS	SP-1
101.2	DEFINITION	SP-1
103.4	NOTICE OF AWARD	SP-1
104.3.8	WAGE RATES AND LABOR LAWS	SP-2
104.4.6	UTILITY COORDINATION	SP-7
107.1	CONTRACT TIME AND CONTRACT COMPLETION DATE	SP-7
107.1.1	SUBSTANTIAL COMPLETION	SP-7
107.3.2	NIGHT WORK	SP-7
107.4.6	PROSECUTION OF WORK	SP-7
107.4.7	LIMITATIONS OF OPERATIONS	SP-7
108.2.1	GENERATION OF PROGRESS PAYMENTS	SP-8
108.2.3	MOBILIZATION PAYMENT	SP-8
108.8	FINAL PAYMENT	SP-8
202.	REMOVE PAVEMENT	SP-9
401.	HOT MIX ASPHALT PAVEMENT	SP-12
403.	HOT MIX ASPHALT PAVEMENT	SP-34
403.	HOT MIX ASPHALT PAVEMENT	SP-36
409.	BITUMINOUS TACK COAT	SP-37
470.	BERM DROP OFF CORRECTION	SP-39
652.	MAINTENANCE OF TRAFFIC (Contractor Requirements)	SP-40

652.	MAINTENANCE OF TRAFFIC (Safety Vests)	SP-42
659	MOBILIZATION (Mobilization (crew)) (Mobilization (lowbed equipment))	SP-43

MAINE TURNPIKE AUTHORITY

SPECIFICATIONS

PART II - SPECIAL PROVISIONS

All work shall be governed by the Maine Department of Transportation Standard Specifications, Revision of November 2014, except for that work which applies to sections of the Maine Department of Transportation Standard Specifications which are amended by the Maine Turnpike Supplemental Specifications and the following modifications, additions and deletions.

General Description of Work

The pavement rehabilitation work consists of milling and paving several small repairs, milling and paving at various locations, fine grading and paving at various locations and placing bituminous curb. The work also includes sweeping, excavation, saw cutting, and all other work incidental thereto will be completed in accordance with the Plans and Specifications. The Authority will perform all necessary traffic control for this contract.

Plans

The drawings included in these Contract Documents, and referred to as the Plans, show the general character of the work to be done under this Contract. They bear the general title “Maine Turnpike – Contract 2025.14 – Pavement Repairs MM 0.0 to MM 109.10”. The right is reserved by the Resident to make such minor corrections or alterations in the Plans as he deems necessary without change in the unit prices on the Schedule of Prices of the Proposal.

101.2 Definition

Holidays

The following is added after Memorial Day in the Supplemental Specifications:

Juneteenth Day 2025 (June 19, 2025)	6:00am Thursday to 6pm Thursday
Independence Day 2025 (July 4, 2025)	12:01 p.m. preceding Wednesday to 6:00 a.m. the following Tuesday
Indigenous Peoples Day 2025 (October 13, 2025)	6:00 a.m. Monday to 6 p.m. Monday

Note: The MTA isn't requiring any work restrictions for Juneteenth, but does note its status as a holiday in the work range of this project.

103.4 Notice of Award

The following sentence is added:

The Maine Turnpike Authority Board is scheduled to consider the Contract Award on May 29, 2025.

104.3.8 Wage Rates and Labor Laws

Section 104.3.8 Wage Rates and Labor Laws has been amended as follows:

The fair minimum hourly rates determined by the State of Maine Department of Labor for this Contract are as follows:

State of Maine  
Department of Labor  
Bureau of Labor Standards  
Augusta, Maine 04333-0045  
Telephone (207) 623-7906

**Wage Determination - In accordance with 26 MRS §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid to laborers and workers employed on the below titled project.**

**2025 Fair Minimum Wage Rates – Highway & Earth Androscoggin County**

Occupational Title	Minimum Wage	Minimum Benefit	Total
Brickmasons And Blockmasons	\$36.50	\$3.75	\$40.25
Bulldozer Operator	\$32.90	\$6.94	\$39.84
Carpenter	\$30.00	\$2.84	\$32.84
Cement Masons And Concrete Finisher	\$26.50	\$0.00	\$26.50
Construction And Maintenance Painters	\$32.00	\$0.00	\$32.00
Construction Laborer	\$28.00	\$2.48	\$30.48
Crane And Tower Operators	\$39.07	\$8.73	\$47.80
Crushing Grinding And Polishing Machine Operators	\$26.00	\$5.74	\$31.74
Earth Drillers - Except Oil And Gas	\$22.42	\$4.18	\$26.60
Electrical Power - Line Installer And Repairers	\$43.26	\$16.55	\$59.81
Electricians	\$61.86	\$31.39	\$93.25
Elevator Installers And Repairers	\$71.21	\$43.75	\$114.96
Loading Machine And Dragline Operators	\$29.50	\$5.55	\$35.05
Excavator Operator	\$35.75	\$7.30	\$43.05
Fence Erectors	\$26.00	\$3.70	\$29.70
Flaggers	\$21.00	\$0.00	\$21.00
Floor Layers - Except Carpet/Wood/Hard Tiles	\$26.50	\$3.83	\$30.33
Glaziers	\$46.26	\$22.61	\$68.87
Grader/Scraper Operator	\$31.00	\$6.86	\$37.86
Hazardous Materials Removal Workers	\$21.13	\$1.14	\$22.27
Heating And Air Conditioning And Refrigeration Mechanics And Installers	\$35.00	\$5.49	\$40.49
Heavy And Tractor - Trailer Truck Drivers	\$30.00	\$5.81	\$35.81
Highway Maintenance Workers	\$26.25	\$2.91	\$29.16
Industrial Machinery Mechanics	\$29.50	\$3.83	\$33.33
Industrial Truck And Tractor Operators	\$26.17	\$3.49	\$29.66
Insulation Worker - Mechanical	\$25.50	\$6.07	\$31.57
Ironworker - Ornamental	\$31.37	\$25.82	\$57.19
Light Truck Or Delivery Services Drivers	\$22.50	\$3.93	\$26.43
Millwrights	\$33.00	\$9.21	\$42.21
Mobile Heavy Equipment Mechanics - Except Engines	\$29.50	\$4.83	\$34.33
Operating Engineers And Other Equipment Operators	\$36.84	\$4.93	\$41.77
Paving Surfacing And Tamping Equipment Operators	\$31.00	\$5.14	\$36.14
Pile-Driver Operators	\$36.00	\$2.87	\$38.87
Pipe/Steam/Sprinkler Fitter	\$36.00	\$9.30	\$45.30
Pipelayers	\$26.00	\$5.06	\$31.06
Plumbers	\$33.00	\$5.98	\$38.98
Pump Operators - Except Wellhead Pumpers	\$56.03	\$34.76	\$90.79
Radio Cellular And Tower Equipment Installers	\$30.00	\$4.85	\$34.85
Reinforcing Iron And Rebar Workers	\$31.00	\$0.00	\$31.00
Riggers	\$30.50	\$8.25	\$38.75
Roofers	\$24.67	\$4.23	\$28.90
Sheet Metal Workers	\$27.00	\$6.21	\$33.21
Structural Iron And Steel Workers	\$32.02	\$11.13	\$43.15
Tapers	\$28.50	\$3.93	\$32.43
Telecommunications Equipment Installers And Repairers - Except Line Installers	\$31.00	\$5.43	\$36.43
Telecommunications Line Installers And Repairers	\$27.00	\$3.71	\$30.71

**Welders are classified as the trade to which welding is incidental (e.g. welding structural steel is Structural Iron and Steel Worker)**

**Apprentices – The minimum wage rates for registered apprentices are the rates recognized in the sponsorship agreement for registered apprentices working in the pertinent classification.**

**For any other specific trade on this project not listed above, contact the Bureau of Labor Standards for further clarification.**

**Title 26 §1310 requires that a clearly legible statement of all fair minimum wage and benefits rates to be paid the several classes of laborers, workers and mechanics employed on the construction on the public work must be kept posted in a prominent and easily accessible place at the site by each contractor and subcontractor subject to sections 1304 to 1313.**

**Appeal – Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates.**

A true copy

Attest:   
Scott R. Cotnoir  
Wage & Hour Director  
Bureau of Labor Standards

Expiration Date: 12-31-2025

State of Maine  
Department of Labor  
Bureau of Labor Standards  
Augusta, Maine 04333-0045  
Telephone (207) 623-7906

**Wage Determination - In accordance with 26 MRS §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid to laborers and workers employed on the below titled project.**

**2025 Fair Minimum Wage Rates – Highway & Earth Cumberland County**

Occupational Title	Minimum Wage	Minimum Benefit	Total
Brickmasons And Blockmasons	\$36.50	\$3.75	\$40.25
Bulldozer Operator	\$31.50	\$5.48	\$36.98
Carpenter	\$29.16	\$4.31	\$33.47
Cement Masons And Concrete Finisher	\$26.50	\$0.00	\$26.50
Construction And Maintenance Painters	\$32.00	\$0.00	\$32.00
Construction Laborer	\$25.51	\$3.36	\$28.87
Crane And Tower Operators	\$39.07	\$8.73	\$47.80
Crushing Grinding And Polishing Machine Operators	\$27.50	\$5.69	\$33.19
Earth Drillers - Except Oil And Gas	\$22.42	\$4.18	\$26.60
Electrical Power - Line Installer And Repairers	\$43.26	\$16.55	\$59.81
Electricians	\$41.50	\$21.34	\$62.84
Elevator Installers And Repairers	\$71.21	\$43.75	\$114.96
Loading Machine And Dragline Operators	\$28.00	\$4.80	\$32.80
Excavator Operator	\$35.83	\$7.42	\$43.25
Fence Erectors	\$26.00	\$3.70	\$29.70
Flaggers	\$21.00	\$0.48	\$21.48
Floor Layers - Except Carpet/Wood/Hard Tiles	\$26.50	\$3.83	\$30.33
Glaziers	\$46.26	\$22.61	\$68.87
Grader/Scraper Operator	\$31.00	\$6.86	\$37.86
Hazardous Materials Removal Workers	\$21.13	\$1.14	\$22.27
Heating And Air Conditioning And Refrigeration Mechanics And Installers	\$35.00	\$5.49	\$40.49
Heavy And Tractor - Trailer Truck Drivers	\$26.50	\$5.42	\$31.92
Highway Maintenance Workers	\$24.75	\$2.91	\$27.66
Industrial Machinery Mechanics	\$29.50	\$3.83	\$33.33
Industrial Truck And Tractor Operators	\$26.17	\$3.49	\$29.66
Insulation Worker – Mechanical	\$25.50	\$6.07	\$31.57
Ironworker – Ornamental	\$31.37	\$25.82	\$57.19
Light Truck Or Delivery Services Drivers	\$22.50	\$3.93	\$26.43
Millwrights	\$33.00	\$9.21	\$42.21
Mobile Heavy Equipment Mechanics - Except Engines	\$30.00	\$5.19	\$35.19
Operating Engineers And Other Equipment Operators	\$36.84	\$4.82	\$41.66
Paving Surfacing And Tamping Equipment Operators	\$29.75	\$5.24	\$34.99
Pile-Driver Operators	\$36.00	\$2.87	\$38.87
Pipe/Steam/Sprinkler Fitter	\$36.00	\$9.30	\$45.30
Pipelayers	\$27.00	\$5.34	\$32.34
Plumbers	\$33.00	\$5.98	\$38.98
Pump Operators - Except Wellhead Pumpers	\$56.03	\$34.76	\$90.79
Radio Cellular And Tower Equipment Installers	\$30.00	\$4.85	\$34.85
Reinforcing Iron And Rebar Workers	\$31.00	\$0.00	\$31.00
Riggers	\$30.50	\$8.25	\$38.75
Roofers	\$24.67	\$4.23	\$28.90
Sheet Metal Workers	\$27.00	\$6.21	\$33.21
Structural Iron And Steel Workers	\$32.02	\$11.13	\$43.15
Tapers	\$28.50	\$3.93	\$32.43
Telecommunications Equipment Installers And Repairers - Except Line Installers	\$31.00	\$5.43	\$36.43
Telecommunications Line Installers And Repairers	\$27.00	\$3.71	\$30.71

**Welders are classified as the trade to which welding is incidental (e.g. welding structural steel is Structural Iron and Steel Worker)**

**Apprentices – The minimum wage rates for registered apprentices are the rates recognized in the sponsorship agreement for registered apprentices working in the pertinent classification.**

**For any other specific trade on this project not listed above, contact the Bureau of Labor Standards for further clarification.**

**Title 26 §1310 requires that a clearly legible statement of all fair minimum wage and benefits rates to be paid the several classes of laborers, workers and mechanics employed on the construction on the public work must be kept posted in a prominent and easily accessible place at the site by each contractor and subcontractor subject to sections 1304 to 1313.**

**Appeal – Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates.**

A true copy

Attest:   
Scott R. Cotnoir  
Wage & Hour Director  
Bureau of Labor Standards

Expiration Date: 12-31-2025

State of Maine  
Department of Labor  
Bureau of Labor Standards  
Augusta, Maine 04333-0045  
Telephone (207) 623-7906

**Wage Determination - In accordance with 26 MRS §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid to laborers and workers employed on the below titled project.**

**2025 Fair Minimum Wage Rates – Highway & Earth Kennebec County**

Occupational Title	Minimum Wage	Minimum Benefit	Total
Brickmasons And Blockmasons	\$36.50	\$3.75	\$40.25
Bulldozer Operator	\$26.50	\$5.48	\$31.98
Carpenter	\$29.75	\$2.84	\$32.59
Cement Masons And Concrete Finisher	\$26.50	\$0.00	\$26.50
Construction And Maintenance Painters	\$32.88	\$0.00	\$32.88
Construction Laborer	\$25.00	\$3.47	\$28.47
Crane And Tower Operators	\$39.07	\$8.73	\$47.80
Crushing Grinding And Polishing Machine Operators	\$26.00	\$5.74	\$31.74
Earth Drillers - Except Oil And Gas	\$22.42	\$4.18	\$26.60
Electrical Power - Line Installer And Repairers	\$43.26	\$16.55	\$59.81
Electricians	\$68.05	\$31.39	\$99.44
Elevator Installers And Repairers	\$71.21	\$43.75	\$114.96
Loading Machine And Dragline Operators	\$33.00	\$5.53	\$38.53
Excavator Operator	\$34.00	\$8.85	\$42.85
Fence Erectors	\$26.00	\$3.70	\$29.70
Flaggers	\$21.00	\$0.00	\$21.00
Floor Layers - Except Carpet/Wood/Hard Tiles	\$26.50	\$3.83	\$30.33
Glaziers	\$46.26	\$22.61	\$68.87
Grader/Scraper Operator	\$28.60	\$13.80	\$42.40
Hazardous Materials Removal Workers	\$21.13	\$1.14	\$22.27
Heating And Air Conditioning And Refrigeration Mechanics And Installers	\$35.00	\$5.49	\$40.49
Heavy And Tractor - Trailer Truck Drivers	\$29.50	\$4.49	\$33.99
Highway Maintenance Workers	\$27.00	\$0.38	\$27.38
Industrial Machinery Mechanics	\$29.50	\$3.83	\$33.33
Industrial Truck And Tractor Operators	\$26.17	\$3.49	\$29.66
Insulation Worker - Mechanical	\$25.50	\$6.07	\$31.57
Ironworker - Ornamental	\$31.37	\$25.82	\$57.19
Light Truck Or Delivery Services Drivers	\$22.50	\$3.93	\$26.43
Millwrights	\$33.00	\$9.21	\$42.21
Mobile Heavy Equipment Mechanics - Except Engines	\$29.50	\$4.72	\$34.22
Operating Engineers And Other Equipment Operators	\$32.24	\$4.93	\$37.17
Paving Surfacing And Tamping Equipment Operators	\$28.60	\$13.80	\$42.40
Pile-Driver Operators	\$36.00	\$2.87	\$38.87
Pipe/Steam/Sprinkler Fitter	\$36.00	\$9.30	\$45.30
Pipelayers	\$26.00	\$5.06	\$31.06
Plumbers	\$33.00	\$5.98	\$38.98
Pump Operators - Except Wellhead Pumpers	\$56.03	\$34.76	\$90.79
Radio Cellular And Tower Equipment Installers	\$30.00	\$4.85	\$34.85
Reinforcing Iron And Rebar Workers	\$30.50	\$0.00	\$30.50
Riggers	\$30.50	\$8.25	\$38.75
Roofers	\$24.67	\$4.23	\$28.90
Sheet Metal Workers	\$27.00	\$6.21	\$33.21
Structural Iron And Steel Workers	\$32.02	\$11.13	\$43.15
Tapers	\$28.50	\$3.93	\$32.43
Telecommunications Equipment Installers And Repairers - Except Line Installers	\$31.00	\$5.43	\$36.43
Telecommunications Line Installers And Repairers	\$27.00	\$3.71	\$30.71

Welders are classified as the trade to which welding is incidental (e.g. welding structural steel is Structural Iron and Steel Worker)

Apprentices – The minimum wage rates for registered apprentices are the rates recognized in the sponsorship agreement for registered apprentices working in the pertinent classification.

For any other specific trade on this project not listed above, contact the Bureau of Labor Standards for further clarification.

Title 26 §1310 requires that a clearly legible statement of all fair minimum wage and benefits rates to be paid the several classes of laborers, workers and mechanics employed on the construction on the public work must be kept posted in a prominent and easily accessible place at the site by each contractor and subcontractor subject to sections 1304 to 1313.

Appeal – Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates.

A true copy

Attest:   
Scott R. Cotnoir  
Wage & Hour Director  
Bureau of Labor Standards

Expiration Date: 12-31-2025



State of Maine  
Department of Labor  
Bureau of Labor Standards  
Augusta, Maine 04333-0045  
Telephone (207) 623-7906

**Wage Determination - In accordance with 26 MRS §1301 et. seq., this is a determination by the Bureau of Labor Standards, of the fair minimum wage rate to be paid to laborers and workers employed on the below titled project.**

**2025 Fair Minimum Wage Rates – Highway & Earth York County**

Occupational Title	Minimum Wage	Minimum Benefit	Total
Brickmasons And Blockmasons	\$36.50	\$3.75	\$40.25
Bulldozer Operator	\$32.90	\$6.94	\$39.84
Carpenter	\$29.41	\$3.92	\$33.33
Cement Masons And Concrete Finisher	\$26.50	\$0.00	\$26.50
Construction And Maintenance Painters	\$32.00	\$0.00	\$32.00
Construction Laborer	\$26.00	\$3.33	\$29.33
Crane And Tower Operators	\$39.07	\$8.73	\$47.80
Crushing Grinding And Polishing Machine Operators	\$28.00	\$5.35	\$33.35
Earth Drillers - Except Oil And Gas	\$22.42	\$4.18	\$26.60
Electrical Power - Line Installer And Repairers	\$43.26	\$16.55	\$59.81
Electricians	\$41.50	\$21.34	\$62.84
Elevator Installers And Repairers	\$71.21	\$43.75	\$114.96
Loading Machine And Dragline Operators	\$28.00	\$4.18	\$32.18
Excavator Operator	\$36.50	\$7.49	\$43.99
Fence Erectors	\$26.00	\$3.70	\$29.70
Flaggers	\$21.00	\$0.48	\$21.48
Floor Layers - Except Carpet/Wood/Hard Tiles	\$26.50	\$3.83	\$30.33
Glaziers	\$46.26	\$22.61	\$68.87
Grader/Scraper Operator	\$31.00	\$6.86	\$37.86
Hazardous Materials Removal Workers	\$21.13	\$1.14	\$22.27
Heating And Air Conditioning And Refrigeration Mechanics And Installers	\$35.00	\$5.49	\$40.49
Heavy And Tractor - Trailer Truck Drivers	\$26.50	\$4.92	\$31.42
Highway Maintenance Workers	\$26.25	\$3.05	\$29.30
Industrial Machinery Mechanics	\$29.50	\$3.83	\$33.33
Industrial Truck And Tractor Operators	\$26.17	\$3.49	\$29.66
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Millwrights	\$33.00	\$9.21	\$42.21
Mobile Heavy Equipment Mechanics - Except Engines	\$30.00	\$5.19	\$35.19
Operating Engineers And Other Equipment Operators	\$36.84	\$4.82	\$41.66
Paving Surfacing And Tamping Equipment Operators	\$30.00	\$5.34	\$35.34
Pile-Driver Operators	\$36.00	\$2.87	\$38.87
Pipe/Steam/Sprinkler Fitter	\$36.00	\$9.30	\$45.30
Pipelayers	\$27.00	\$5.34	\$32.34
Plumbers	\$33.00	\$5.98	\$38.98
Pump Operators - Except Wellhead Pumpers	\$56.03	\$34.76	\$90.79
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**For any other specific trade on this project not listed above, contact the Bureau of Labor Standards for further clarification.**

**Title 26 §1310 requires that a clearly legible statement of all fair minimum wage and benefits rates to be paid the several classes of laborers, workers and mechanics employed on the construction on the public work must be kept posted in a prominent and easily accessible place at the site by each contractor and subcontractor subject to sections 1304 to 1313.**

**Appeal – Any person affected by the determination of these rates may appeal to the Commissioner of Labor by filing a written notice with the Commissioner stating the specific grounds of the objection within ten (10) days from the filing of these rates.**

A true copy

Attest:   
\_\_\_\_\_  
Scott R. Cotnoir  
Wage & Hour Director  
Bureau of Labor Standards

Expiration Date: 12-31-2025

104.4.6 Utility Coordination

Section 104.4.6.C. Contractor Responsibilities has been amended as follows:

The contractor shall notify the Resident 10 calendar days prior to submitting a utility locate request through Dig Safe so that the Resident can arrange for Maine Turnpike underground utility location. All proposed sign locations and excavation shall be marked at the notification time.

107.1 Contract Time and Contract Completion Date

This Subsection is amended by the addition of the following:

All work shall be completed on or before October 1, 2025.

107.1.1 Interim Substantial Completion and Substantial Completion

This Subsection is amended by the addition of the following:

The milling and paving work shall be substantially completed by September 19, 2025. Substantially complete shall be defined by the Authority as the following:

- All milling, and paving has been completed.

Supplemental Liquidated damages on a calendar day basis in accordance with Subsection 107.8 shall be assessed for each calendar day that substantial completion is not achieved.

107.3.2 Night Work

This Subsection is amended by the addition of the following:

Some work may need to be done at night following the lane closure limitations specified in sections 652.

107.4.6 Prosecution of Work

The following Subsection is added:

The shoulder and mainline milling and paving activities shall be completed within a shift.

The Authority will provide shoulder and lane closures and maintenance of traffic as approved Monday through Friday morning.

107.4.7 Limitations of Operations

The construction shall proceed expeditiously. Once milling operations commence on the repair locations, the surface shall be prepped for paving within the same shift.

The Authority is responsible for all traffic control for this contract.

Lane closure(s) will not be allowed over a weekend or Holidays unless approved otherwise by the Resident.

The 24' ski is not required when milling the shoulder.

#### 108.2.1 Generation of Progress Payments

The Authority will estimate the amount of Work performed at least monthly and make payment based upon such estimates.

Estimates may be paid once every two weeks if, in the opinion of the Resident, the amount of Work performed is sufficient to warrant such payment. No such estimates or payment will be made if, in the judgment of the Resident, the Work is not proceeding in accordance with the provisions of the Contract, or when the total value of the Work performed since the last estimate amounts to less than \$5,000.

The Contractor agrees to waive all claims related to the timing and amount of such estimates.

#### 108.2.3 Mobilization Payment

The second paragraph is deleted in its entirety and replaced with the following:

Upon approval of all pre-construction submittals required for approval by this Contract, including those listed in Section 104.4.2 – Preconstruction Conference, the Contractor will receive payment of 50% of the Lump Sum price for Mobilization, not to exceed 5% of the Bid less the amount bid for Mobilization. After the Authority determines that the Work is 50% complete and the Contractor has submitted a Draft (50%) as-built submittal of all underground work to date (within the prior 30 day pay period) as defined in Special Provision 105., the Contractor will receive the other 50% of the Lump Sum price for Mobilization not to exceed 5% of the Bid less the amount bid for Mobilization. Any remaining Mobilization will be paid at the completion of physical work.

#### 108.8 Final Payment

The first paragraph is deleted in its entirety and replaced with the following:

Following conditional acceptance of the physical Work under subsection 107.9.3, and submission of 100% As-built plans to the Resident, in accordance with Special Provision 105, the Authority will prepare a final Invoice reflecting final quantities of the items of Work performed. The Authority may require the Contractor to provide information necessary to substantiate Pay Items, including Statements itemizing Force Account Work. The Authority will make final payment upon approval of the Authority's board, in the amount of the Work done, less all previous payments and all amounts to be retained or deducted under the provisions of the Contract. For a related provision, see Section 107.9.5 – Final Acceptance.

SPECIAL PROVISIONSECTION 202REMOVING STRUCTURES AND OBSTRUCTIONS

(Removing Pavement Surface)

202.01 Description

The following sentences are added:

This work shall also consist of removing the surface of the bituminous concrete pavement in all locations to the depth, width, grade, and cross section on the mainline as shown on the Plans or as directed by the Resident.

Removal of approach pavement shall be completed using a milling machine meeting the requirements in the first two paragraphs of section 202.061.

Areas requiring shim pavement to reach final pavement grade shall not be milled.

The following subsection is added:

202.061 Removing Pavement Surface

This Subsection is deleted and replaced with the following:

The equipment for removing the bituminous surface, excluding bridge decks, shall be a power-operated milling machine or grinder capable of removing the bituminous concrete pavement to the required depth, transverse cross slope, and profile grade using an automated grade and slope control system. The controls shall automatically increase or decrease the pavement removal depth as required, and readily maintain desired cross slope to compensate for surface irregularities in the existing pavement course. The milling machine shall accurately establish profile grades by referencing from a fixed point such as a 30-foot minimum contact ski (floating beam), 24-foot non-contact ski (floating beam) with 3 or more sensors; or 3 non-contact sensors directly affixed to the fore, mid, and aft points of the milling machine. Systems designed to incorporate a contact sensor located at the mid-point of the milling machine in lieu of a non-contact sensor in conjunction with non-contact sensors at the fore and aft points will be permitted. Grade control sensors shall all be located on the same side. A single sensor, contact or otherwise, shall not be permitted. A copy of the automation operations manual shall be provided to the resident upon request. The equipment shall also have an effective means for removing excess material from the surface and preventing flying material in compliance with Subsections 105.2.5 Compliance with Health and Safety Laws and 105.2.6 Convenience of the Public, of the Specification.

The rotary drum on the machine shall utilize carbide or diamond tipped tools at a maximum 8mm tooth spacing pattern and a minimum triple wrap configuration. The difference in height from the top of any ridge to the bottom of the groove adjacent to that ridge shall not exceed ¼ inch. The cutting tools on the rotary drum shall be continually maintained and shall be replaced as warranted to provide a uniform milled pavement texture. The forward operating speed shall be

limited to a maximum speed of 50 feet per minute (fpm). The limited speed is not to be calculated on an average basis over time but shall be the actual limitation at any moment during the milling operation.

The track pads that the machine travel on shall all be of a uniform thickness equal to or exceeding the manufacturers recommendations. A copy of the manufacturers' recommendations shall be provided to the resident upon request.

The Contractor shall locate, identify and remove all objects in the pavement through the work area that would be detrimental to the milling machine.

The Contractor shall be responsible for the layout of the longitudinal centerline along the crown line. The contractor shall layout the site prior to any milling. Layout shall be achieved by physical measurements obtained every 50' along the length to be milled from a fixed reference point. The contractor shall transfer the measurements to the pavement surface every 50' and apply a paint mark at each location. The marks shall then be connected by a smoothed string line and subsequent paint marks applied along the string at no greater than 10' intervals. The Resident will inspect the layout line before milling activities may begin.

The finished milled surface will be inspected before being accepted, and any deviations in the profile exceeding 3/8 inch under a 16 foot string line or straightedge placed parallel to the centerline will be corrected. Any deviations in the cross slope that exceed 3/8 inch under a 12 foot string line or straightedge placed transversely to the centerline will be corrected. In no case shall the cross slope in a single lane width be inverted resulting in a depression as measured transverse to the direction of travel. Any cross slope inversions or depressions shall be corrected by spot shimming the area with HMA as directed by the resident prior to installing any leveling or wearing course. Any areas requiring corrections will be subject to the same acceptable surface tolerances. These corrections shall be done with no additional expense to the Authority. Excess material that becomes bonded to the milled surface shall be removed to the Resident's satisfaction before the area is accepted.

If a milled safety wedge is required by the contract, it shall not be removed any sooner than 24 hours prior to paving. In no case will a vertical milled edge be permitted over a weekend or holiday. The contractor shall schedule the wedge removal accordingly.

All surplus pavement grindings, except for the amount specified above, shall be disposed of by the Contractor off the turnpike right-of-way. Surplus grindings shall not be broadcast off the edge of pavement. All grindings shall be disposed of in accordance with the Maine Department of Environmental Protection Solid Waste Management Requirements.

#### 202.07 Method of Measurement

The following sentences are added:

Transporting and stockpiling of the pavement grindings at the maintenance facilities will not be measured separately for payment, but shall be incidental to the Removing Pavement Surface items.

Installation of temporary bituminous ramps will not be measured separately for payment, but shall be incidental to the Contract.

Removal of temporary bituminous ramps will not be measured separately for payment, but shall be incidental to the Contract.

Installation of and removal of longitudinal safety wedges will not be measured separately for payment, but shall be incidental to the Contract.

202.08 Basis of Payment

Removing Pavement Surface will be paid for at unit price per square yard which price shall be full compensation for removing and disposing of the bituminous and gravel materials.

SPECIAL PROVISIONSECTION 401HOT MIX ASPHALT PAVEMENT

Section 401 of the Maine Turnpike Authority 2016 Supplemental Specifications is deleted in its entirety and replaced with the following:

401.01 Description

The Contractor shall furnish and place one or more courses of Hot Mix Asphalt Pavement (HMA) on an approved base in accordance with the Contract documents and in reasonably close conformity with the lines, grades, thickness, and typical cross sections as shown on the Plans or established by the Resident. The Authority will accept this work under Quality Assurance provisions, in accordance with these Specifications and the requirements of Section 106, Quality, the provisions of AASHTO M 323, except where otherwise noted in Section 401 of these Specifications, and the MaineDOT Policies and Procedures for HMA Sampling and Testing. A Quality Control Plan (QCP) is required.

401.02 Materials

Aggregates for HMA Pavements Coarse Aggregate and fine aggregate for HMA pavements shall be graded such that when combined in the proper proportions, including filler if required, the resultant blend will meet the composition of mixture for the type of pavement specified. Materials shall meet the requirements specified in Section 700 – Materials:

Asphalt Cement	702.01
Aggregates for HMA Pavement	703.07
RAP for HMA Pavement	703.08
HMA Mixture Composition	703.09

Mainline Surface HMA Coarse aggregate: Each individual aggregate stockpile shall conform to the following requirements. The material retained on the No. 4 sieve, shall consist of angular fragments obtained from crushed quarry stone and be free of dirt or other objectionable materials. Coarse aggregate shall have a Micro-Deval value of 15.0 percent or less as determined by AASHTO T 327. The crushed stone shall have a maximum of 1.5% material finer than the No. 200 mesh when tested in accordance with AASHTO T-11. Flat and elongated particles shall not exceed a maximum of 8% at a 5:1 ratio in accordance with ASTM D-4791. Coarse aggregate angularity shall be a minimum of 95/90 in accordance with AASHTO T-335.

Mainline Surface HMA Fine aggregate: Each individual aggregate stockpile shall conform to the following requirements. The material passing the No. 4 sieve, shall be crushed manufactured sand free from dirt, clay balls, or other objectionable material. Natural sand may be incorporated into the mix at a rate no greater than 10 percent by weight of total aggregate. The unconfined void content of the fine aggregate, excluding natural sand, shall be a 45 minimum value when tested in accordance with AASHTO T-304, method A. AASHTO T-176 sand equivalent value shall be 45 minimum. The fine aggregate, excluding RAP, shall have a Micro-Deval of 15.0 percent or less when tested in accordance with ASTM D-7428.

Each individual stockpile for both coarse and fine aggregates shall be completely separated from any other stockpile and be constructed such that the material is visually homogenous and maintains consistent consensus quality test results. A documented testing program and records of all test results shall be maintained for all materials and subject to inspection by the Authority.

Asphalt Low Modulus Joint Sealer: Asphalt Low Modulus Joint Sealer shall be a modified asphalt and rubber compound designed for sealing and improving the strength and performance of the base asphalt cement and shall conform to ASTM D6690 Type IV and the following specifications:

Cone Penetration	90-150
Flow @ 60°C [140°F]	3.0mm [1/8 in] max
Bond, non-immersed @ -29°C [-20°F]	Three 12.7mm [½ in] specimens pass 3 cycles @
200%	extension
Resilience, %	60 min
Asphalt Compatibility, ASTM D5329	pass*

\* There shall be no failure in adhesion, formation of any oily exudate at the interface between the sealant and asphaltic concrete or other deleterious effects on the asphaltic concrete or sealant when tested at 60°C [140°F].

The contractor shall provide the Resident or authorized representative with a copy of the material manufacturer's recommendations pertaining to heating, application, and reheating prior to the beginning of operations or the changing of materials.

#### 401.021 Recycled Asphalt Materials

Recycled Asphalt Pavement (RAP) may be introduced into the mixture at percentages approved by the Authority. If approved by the Authority, the Contractor shall provide documentation stating the source, average test results for average residual asphalt content, and stockpile gradations showing RAP materials have been sized to meet the maximum aggregate size requirements of each mix designation. The Authority will obtain samples for verification and approval prior to its use.

In the event that RAP source or properties change, the Contractor shall notify the Authority of the change and submit new documentation stating the new source or properties. A plant produced test batch meeting all requirements including Hamburg Wheel Tracker results.



RAP shall meet the following requirements:

<b>Classification</b>	<b>Asphalt Content Standard Deviation</b>	<b>% Passing #200 Sieve Standard Deviation</b>	<b>% Passing #200 Sieve / Asphalt Content Ratio</b>	<b>Residual Aggregate Micro Deval Loss Value</b>
Class II	$\leq 0.5$	$\leq 1.0$	$\leq 2.8$	$\leq 18.0$
Class I	$\leq 0.3$	$\leq 0.5$	$\leq 1.8$	$\leq 18.0$

#### 401.03 Composition of Mixtures

HMA pavement mixtures for base, intermediate, shim and local road bridge projects shall be a currently approved MDOT design unless otherwise noted. A maximum of 20% RAP may be used. VMA during production shall meet the requirements listed in Table 1.

HMA pavement mixtures for Mainline surface paving projects shall conform to the following requirements:

The Contractor shall compose the Hot Mix Asphalt Pavement with aggregate, Performance Graded Asphalt Binder (PGAB), and mineral filler if required. HMA shall be designed and tested according to AASHTO R35 and the volumetric criteria in Table 1. The Contractor shall size, uniformly grade, and combine the aggregate fractions in proportions that provide a mixture meeting the grading requirements of the Job Mix Formula (JMF). The Contractor may use a maximum of 15 percent Class I reclaimed asphalt pavement (RAP) or a maximum of 10 percent Class II RAP in any mainline surface course.

The Contractor shall submit a job mix formula (JMF) developed for each specified mixture at least 30 days prior to placement.

The JMF shall establish a single percentage of aggregate passing each sieve size within the limits shown in Subsection 703.09. The mixture shall be designed and produced, including all production tolerances, to comply with the allowable control points for the particular type of mixture as outlined in Subsection 703.09. The JMF shall state the original source, gradation, and percentage to be used of each portion of the aggregate and mineral filler if required. It shall also state the proposed PGAB content, the name and location of the refiner, the supplier, the source of PGAB submitted for approval, the type of PGAB modification if applicable, and the location of the terminal if applicable.

In addition, the Contractor shall provide the following information with the proposed JMF:

- Properly completed JMF indicating all mix properties (Gmm, VMA, VFB, etc.).
- Stockpile Gradation Summary.
- Contractor generated test reports for individual aggregate consensus properties. Test results must have been generated within six months of JMF submission
- Design Aggregate Structure Consensus Property Summary.
- Design Aggregate Structure Trial Blend Gradation Plots (0.45 power chart).
- Trial Blend Test Results for at least three different aggregate blends. (Not required if the supplier has mix history with the selected design aggregate blend)
- Selected design aggregate blend.

- Test results for the selected design aggregate blend at a minimum of three binder contents.
- Test results for final selected blend compacted to Nmax.
- PGAB certification from the supplier
- Specific Gravity for the PGAB to be used.
- Recommended mixing and compaction temperatures from the PGAB supplier.
- Data Sheets (SDS) For PGAB.
- Asphalt Content vs. Air Voids trial blend curve.
- Test report for Contractor's Verification sample.
- Summary of RAP test results (if used), including count, average and standard deviation of binder content and gradation. This should be a MaineDOT generated report showing approval.

At the time of JMF submittal, the Contractor shall identify and make available the stockpiles of all proposed aggregates at the plant site. There must be a minimum of 150 ton for coarse aggregate stockpiles, 75 ton for fine aggregate stockpiles before the JMF may be submitted. The Authority shall obtain samples for laboratory testing. The Contractor shall also make available to the Authority the PGAB proposed for use in the mix in sufficient quantity to test the properties of the asphalt and to produce samples for testing of the mixture. Before the start of paving, the Contractor and the Authority's representative shall test a production sample in the Contractor's laboratory for evaluation. If the Authority finds the mixture acceptable, an approved JMF will be forwarded to the Contractor. The Authority will then notify the Contractor that paving may commence. The first day's production shall be monitored, and the approval may be withdrawn if the mixture exhibits undesirable characteristics such as checking, shoving or displacement. The Contractor shall be allowed to submit aim changes within 24 hours of receipt of the first Acceptance test result for an individual JMF. Adjustments will be allowed of up to 2% on the percent passing the 2.36 mm sieve through the 0.075 mm and 3% on the percent passing the 4.75 mm or larger sieves. Adjustments will be allowed on the %PGAB of up to 0.2 percent. Adjustments will be allowed on GMM of up to 0.010.

The contractor may request to carry over an approved mix design from the previous calendar year. The Authority will evaluate the request based on the performance and production history from the previous season. If the request is approved by the Authority no aggregate material, RAP, or aim changes will be granted for a carryover mix design and the initial design must not be older than the previous paving season.

The Contractor shall submit a new JMF for approval each time a change in material source or materials properties is proposed. The same approval process shall be followed. The cold feed percentage of any aggregate except natural sand may be adjusted up to 10 percentage points from the amount listed on the JMF, however no aggregate listed on the JMF shall be eliminated. Natural sand may be adjusted up to 5 percent from the amount listed on the JMF but shall not exceed 10% by weight of total aggregates. The cold feed percentage for RAP may be reduced up to five percentage points from the amount listed on the JMF and shall not exceed the percentage of RAP approved in the JMF or for the specific application.

**TABLE 1**  
**VOLUMETRIC DESIGN CRITERIA**

Design ESAL's (Millions)	Required Density (Percent of G <sub>mm</sub> )			Voids in the Mineral Aggregate (VMA)(Minimum Percent)				Voids Filled with Binder (VFB) (Minimum %)	Fines/Eff. Binder Ratio
				Nominal Maximum Aggregate Size (mm)					
	N <sub>initial</sub>	N <sub>design</sub>	N <sub>max</sub>	19	12.5	9.5	4.75		
3 to <30	<89.0	96.0	<98.0	13.5	14.5	15.5	15.5	65-80	0.6-1.2

As part of the JMF submittal the Contractor shall provide the Authority with Hamburg Wheel Tracker test results in accordance with AASHTO T324. The results shall be generated by a third-party independent testing laboratory as approved by the Authority. The test results for each individual specimen as well as the average shall meet the requirements of Table 1A

**TABLE 1A**  
**HAMBURG WHEEL TRACKER REQUIREMENTS**

Specified PG Binder Grade	Test Temperature (°C)	Maximum Rut Depth (mm)	Minimum Number of Passes	Minimum Allowable SIP*
64-28	45	12.5	20,000	15,000
64E-28	48	8.0	20,000	15,000
70E-28	50	6.3	20,000	15,000

#### 401.031 Warm Mix Technology

The Contractor may place Hot Mix Asphalt Pavement produced with an accepted WMA technology if approved by the Authority. Methods or technologies shall generally be at the Contractors' option, but will be limited to proven, Agency and Industry accepted practice. Mixture production, placement and volumetric testing details, including temperatures, shall be included in the project specific QCP, submitted to the Authority for approval prior to any work. Weather and seasonal limitations as outlined in section 401.06 may be reduced by a maximum 5°F with the use of WMA except for HMA being placed over bridge deck membrane.

#### 401.04 Temperature Requirements

After the JMF is established, the temperatures of the mixture shall conform to the following tolerances:

In the truck at the mixing plant – allowable range 275° to 325°F.

At the paver – allowable range 275° to 325°F.

Or the recommendations, approved by the Authority, from the Asphalt Binder supplier.

Any HMA placed over bridge deck membrane shall have a minimum temperature of 300° F measured directly behind the screed in the uncompacted mat.

The JMF and the mix subsequently produced shall meet the requirements of Table 1.

No vehicular loads shall be permitted on newly completed pavement until adequate stability has been attained and the material has cooled sufficiently to prevent distortion or loss of fines. The newly paved area may be opened to traffic after the internal temperature of the pavement has cooled to 120° F. The Resident will test the internal temperature of the pavement and shall be the sole judge as to the opening to traffic. The period of time before opening to traffic may be extended at the discretion of the Resident. The lane closure may not be removed until the internal temperature has cooled to 120° F.

#### 401.05 Performance Graded Asphalt Binder

Unless otherwise noted in Special Provision Section 403, Hot Bituminous Pavement, PGAB shall be 64-28. The PGAB shall meet the applicable requirements of AASHTO M320 - Standard Specification for PGAB. The Contractor shall request approval from the Authority for a change in PGAB supplier or source by submitting documentation stating the new supplier or source a minimum of 24-hours prior to the change. If the PGAB supplier or source is changed, the Contractor shall make efforts to minimize the occurrence of PGAB co-mingling.

#### 401.06 Weather and Seasonal Limitations

The Contractor may place Hot Mix Asphalt Pavement for use other than a traveled way wearing course, provided that the air temperature as determined by an approved thermometer (placed in the shade at the paving location) is 45°F or higher and the area to be paved is not frozen. The Contractor may place Hot Mix Asphalt Pavement as traveled way wearing course, provided the air temperature determined as above is 50°F or higher. For the purposes of this Section, the traveled way includes truck lanes, ramps, shoulders, approach roads and auxiliary lanes. The atmospheric temperature for all courses on bridge decks shall be 50°F or higher.

Hot Mix Asphalt Pavement used for curb, driveways, sidewalks, islands, or other incidentals is not subject to seasonal limitations, except that conditions shall be satisfactory for proper handling and finishing of the mixture. All mixtures used for curb, driveways, sidewalks, islands, or other incidentals shall conform to Subsection 401.04, Temperature Requirements. Unless otherwise specified, the Contractor shall not place Hot Mix Asphalt Pavement on a wet or frozen surface and the air temperature shall be 40°F or higher.

On all sections of overlay with wearing courses one inch thick or less, the wearing course for the travel way and adjacent shoulders shall be placed provided the air temperature is determined as above 50°F or higher.

#### 401.071 General Requirements

HMA plants shall meet the requirements of the 2020 Maine Department of Transportation Standard Specifications section 401.07 and maintain current approval from the Maine Department of Transportation.

#### 401.08 Hauling Equipment Trucks for Hauling Hot Mix Asphalt

Trucks for hauling Hot Mix Asphalt Pavement shall have tight, clean, and smooth metal dump bodies, which have been thinly coated with a small amount of approved release agent to

prevent the mixture from adhering to the bodies. Solvents based agents developed to strip asphalts from aggregates will not be allowed as release agents.

All truck dump bodies shall have a cover of canvas or other water repellent material capable of heat retention, which completely covers the mixture. The cover shall be securely fastened on the truck, unless unloading.

All truck bodies shall have an opening on both sides, which will accommodate a thermometer stem. The opening shall be located near the midpoint of the body, at least 12 inches above the bed.

The undercarriage of haul units actively hauling HMA to the site shall be relatively free of dust / mud agglomerations. Haul units found to be contaminating the paving surface shall be removed from the site and cleaned prior to returning.

The contractor shall supply enough haul units such that paving is continuous and without any stops or paver speed changes during the installation of ramp or mainline wearing courses utilizing an MTV. or any course placed on a bridge deck. The contractor will be charged a fee of \$1,000. for every occurrence if paving is either stopped or the paver must slow down to avoid stopping due to inadequate number of haul units at the sole discretion of the Authority.

#### 401.09 Pavers

Pavers shall be self-contained, self-propelled units with an activated screed (heated if necessary) capable of placing courses of Hot Mix Asphalt Pavement in full lane widths specified in the Contract on the mainline, shoulder or similar construction.

On projects with no price adjustment for smoothness, pavers shall be of sufficient class and size to place Hot Mix Asphalt Pavement over the full width of the mainline travel way with a 10 feet minimum main screed with activated extensions.

The Contractor shall place Hot Mix Asphalt Pavement on the mainline with a paver using an automatic grade and slope controlled screed, unless otherwise authorized by the Authority. The controls shall automatically adjust the screed and increase or decrease the layer thickness to compensate for irregularities in the preceding course. The controls shall maintain the proper transverse slope and be readily adjustable so that transitions and super elevated curves can be properly paved. The controls shall operate from a fixed or moving reference such as a grade wire or ski type device (floating beam) with a minimum length of 30 ft, a non-contact grade control with a minimum span of 24 ft, except that a 40 ft reference shall be used on mainline projects.

The Contractor shall operate the paver in such a manner as to produce a visually uniform surface texture and a thickness within the requirements of Subsection 401.101, Surface Tolerances. The paver shall have a receiving hopper with sufficient capacity for a uniform spreading operation and a distribution system to place the mixture uniformly, without segregation in front of the screed. The screed assembly shall produce a finished surface of the required evenness and texture without tearing, shoving, or gouging the mixture. Pavers with extendible screeds shall have auger extensions and tunnel extenders as per the manufacturer's recommendations, a copy of which shall be available if requested. The forward operating speed of the paver shall be limited based on the course being placed. A shim or leveling course shall have a maximum speed of 50 feet per minute (fpm). Any base, intermediate, or surface course shall have a maximum paver speed of 45 fpm.

The limited speed is not to be calculated on an average basis over time but shall be the actual limitation at any moment during the paving operation.

The Contractor shall have the paver at the Project site sufficiently before the start of paving operations to be inspected and approved by the Authority. The Contractor shall repair or replace any paver found worn or defective, either before or during placement, to the satisfaction of the Authority. Pavers that produce an unevenly textured or non-uniform mat will be repaired or replaced before continuing to place HMA on MTA projects. On a daily basis, the Contractor shall perform density testing across the uncompacted mat being placed, at 12 inch intervals. If the values vary by more than 2.0 percent from the mean, the Contractor shall make adjustments until the inconsistencies are remedied.

Failure to replace or repair defective placement equipment may result in a letter of suspension of work and notification of a quality control violation resulting in possible monetary penalties as governed by Section 106, Quality.

#### 401.091 Material Transfer Vehicle (MTV)

When required by Special Provision Section 403, the paver shall be supplied mixture by a material transfer vehicle (Roadtec SB2500 or approved equal) capable of receiving and storing bituminous mixture from haul trucks, remixing, and delivering the mix to the paver hopper in a consistently uniform manner.

The MTV shall operate as an independent unit not attached to the paver. It shall be a commercially manufactured unit specifically designed to transfer the hot mix from haul trucks to the paver without depositing mix on the roadway.

Also required is a separate hopper with a capacity of 18 mg (20 Ton) that shall be inserted into the regular paving hopper.

The MTV shall be designed so that the mix receives additional mixing action.

The MTV and the hopper insert will not be measured separately for payment, but shall be incidental to the various Hot Mix Asphalt items.

#### 401.10 Rollers

Rollers shall be static steel, pneumatic tire, oscillatory, or approved vibrator type. Rollers shall be in good mechanical condition, capable of starting and stopping smoothly, and be free from backlash when reversing direction. Rollers shall be equipped and operated in such a way as to prevent the picking up of hot mixed material by the roller surface. The use of rollers, which result in crushing of the aggregate or in displacement of the HMA will not be permitted. Any Hot Mix Asphalt Pavement that becomes loose, broken, contaminated, shows an excess or deficiency of Performance Graded Asphalt Binder, or is in any other way defective shall be removed and replaced at no additional cost with fresh Hot Mix Asphalt Pavement, which shall be immediately compacted to conform to the adjacent area.

The Contractor shall repair or replace any roller found to be worn or defective, either before or during placement, to the satisfaction of the Authority. Rollers that produce grooved, unevenly

textured or non-uniform mat will be repaired or replaced before continuing to place HMA on MTA projects.

The type of rollers to be used and their relative position in the compaction sequence shall generally be the Contractor's option, provided Specification densities are attained and with the following requirements:

- a. At least one roller shall be a minimum 16 ton pneumatic-tired. Pneumatic-tired rollers shall
  - a. be equipped with skirting to minimize the pickup of HMA materials from the paved surface. The contractor shall provide a weigh slip for the rubber tire being used.
  - b. Compaction with a vibratory or steel wheel roller shall precede pneumatic-tired rolling, unless otherwise authorized by the Authority.
  - c. Vibratory rollers shall not be operated in the vibratory mode when checking or cracking of the mat occurs, or on bridge decks.
  - d. Any method, which results in cracking or checking of the mat, will be discontinued and corrective action taken.
  - e. The use of an oscillating steel roller shall be required to compact all mixtures placed on bridge decks.

The maximum operating speed for a steel wheel or pneumatic roller shall not exceed the manufacturer's recommendations, a copy of which shall be available if requested.

#### 401.101 Surface Tolerances

The Authority will check surface tolerance utilizing the following methods:

- a. A 16 ft straightedge or string line placed directly on the surface, parallel to the centerline of pavement.
- b. A 12 ft straightedge or string line placed directly on the surface, transverse to the centerline of pavement.

The allowable tolerance shall be  $\frac{1}{4}$  inch in the segments as described above. This includes fresh HMA joints as well as new longitudinal HMA adjoining pavements. The tolerance shall also apply to the cross slope in a single paver width with the exception that in no case shall the pavement surface in the single paver width be inverted resulting in a depression as measured transverse to the direction of travel. The Contractor shall correct variations exceeding  $\frac{1}{4}$  inch by removing defective work and replacing it with new material as directed by the Authority. The Contractor shall furnish a 12 foot straightedge for the Authority's use.

#### 401.11 Preparation of Existing Surface

The Contractor shall thoroughly clean the surface upon which Hot Mix Asphalt Pavement is to be placed of all objectionable material. When the surface of the existing base or pavement is irregular, the Contractor shall bring it to uniform grade and cross section. All surfaces shall have a tack coat applied prior to placing any new HMA course. Tack coat shall conform to the requirements of Section 409, Bituminous Tack Coat, Section 702, Bituminous Material, and all applicable sections of the Contract.

The contractor will be permitted to be generally innovative in methods to dry existing wet or damp pavement. Any method which causes damage or burning of the existing pavement, or which causes debris to fly into traffic shall be discontinued.

#### Section 401.111 Layout

The contractor shall layout the site prior to any pavement course or final striping. Layout shall be achieved by physical measurements obtained every 50' along the length to be paved or striped from a fixed reference point. The contractor shall transfer the measurements to the pavement surface every 50' and apply a paint mark at each location. The marks shall then be connected by a smoothed string line and subsequent paint marks applied along the string at no greater than 10' intervals. The Resident will inspect the layout line before associated activities may begin.

#### 401.12 Hot Mix Asphalt Documentation

The Contractor and the Authority shall agree on the amount of Hot Mix Asphalt Pavement that has been placed each day. HMA Pavement yield shall be calculated and monitored by both the resident and the paving foreman. Yield calculations shall be communicated in real time between both parties throughout the paving operations. All delivery slips shall conform to the requirements of 401.073.

#### 401.13 Preparation of Aggregates

The Contractor shall dry and heat the aggregates for the HMA to the required temperature. The Contractor shall properly adjust flames to avoid physical damage to the aggregate and to avoid depositing soot on the aggregate.

#### 401.14 Mixing

The Contractor shall combine the dried aggregate in the mixer in the amount of each fraction of aggregate required to meet the JMF. The Contractor shall measure the amount of PGAB and introduce it into the mixer in the amount specified by the JMF.

The Contractor shall produce the HMA at the temperature established by the JMF.

The Contractor shall dry the aggregate sufficiently so that the HMA will not flush, foam excessively, or displace excessively under the action of the rollers. The Contractor shall introduce the aggregate into the mixer at a temperature of not more than 25°F above the temperature at which the viscosity of the PGAB being used is 0.150 Pa's (Pascal-second).

The Contractor shall store and introduce into the mixer the Performance Graded Asphalt Binder at a uniformly maintained temperature at which the viscosity of the PGAB is between 0.150 Pa's and 0.300 Pa's. The aggregate shall be coated completely and uniformly with a thorough distribution of the PGAB. The Contractor shall determine the wet mixing time for each plant and for each type of aggregate used.

#### 401.15 Spreading and Finishing



On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impracticable, the Contractor shall spread, rake, and lute the HMA with hand tools to provide the required compacted thickness. Solvent based agents developed to strip asphalts from aggregates will not be allowed as release agents.

On roads opened to two-way traffic, the Contractor shall place each course over the full width of the traveled way section being paved that day, unless otherwise noted by the Authority in Section 403, Hot Mix Asphalt Pavement.

In addition, hot mix asphalt pavement placed on bridges shall also conform to Section 508.04 and the following requirements.

- The bottom course shall be placed with an approved rubber mounted paver of such type and operated in such a manner that the membrane waterproofing will not be damaged in any way.
- The top course shall not be placed until the bottom course has cooled sufficiently to provide stability.
- The Contractor will not be required to cut sample cores from the compacted pavement on the bridge deck, unless otherwise directed by Special Provisions.
- After the top course has been placed, the shoulder areas shall be sealed 3 ft wide with two applications of an emulsified bituminous sealer meeting the requirements of Section 612.03 – Sealing and Section 702.12 – Emulsified Bituminous Sealing Compound.
- The first application shall be pre-mixed with fine, sharp sand, similar to mortar sand, as needed to fill all voids in the mix in the area being sealed.
- The second application may be applied without sand.
- The sealer shall be carried to the curb at the gutter line in sufficient quantity to leave a bead or fillet of material at the face of curb.
- The area to be sealed shall be clean, dry and the surface shall be at ambient temperature.
- The furnishing and applying of the required quantity of sealer for the bridge shoulder areas shall be incidental to placing the hot mix asphalt pavement.
- The sealer shall be applied after 30 days of cure time on the new HMA placed.
- The atmospheric temperature for all courses placed on bridge decks shall be 50°F or higher.
- A pneumatic tire roller shall be used on the bridge deck membrane just prior to paving.

#### 401.16 Compaction

Immediately after the Hot Mix Asphalt Pavement has been spread, struck-off, and any surface irregularities adjusted, the Contractor shall thoroughly and uniformly compact the HMA by rolling.

The Contractor shall roll the surface when the mixture is in the proper condition and when the rolling does not cause undue displacement, cracking, or shoving. The Contractor shall prevent adhesion of the HMA to the rollers or vibrating compactors without the use of fuel oil or other petroleum based release agents. Solvents designed to strip asphalt binders from aggregates will not be permitted as release agents on equipment, tools, or pavement surfaces.

The Contractor shall immediately correct any displacement occurring as a result of the reversing of the direction of a roller or from other causes to the satisfaction of the Authority. Any

operation other than placement of variable depth shim course that results in breakdown of the aggregate shall be discontinued. Any new pavement that shows obvious cracking, checking, or displacement shall be removed and replaced for the full lane width as directed by the Resident at no cost to the Authority.

Along forms, curbs, headers, walls, and other places not accessible to the rollers, the Contractor shall thoroughly compact the HMA with mechanical vibrating compactors. The Contractor shall only use hand tamping in areas inaccessible to all other compaction equipment. On depressed areas, the Contractor may use a trench roller or cleated compression strips under a roller to transmit compression to the depressed area.

Any HMA that becomes unacceptable due to cooling, cracking, checking, segregation or deformation as a result of an interruption in mix delivery shall be removed and replaced, with material that meets Contract Specifications at no cost to the Authority.

#### 401.162 Voids

The HMA will be accepted for percent air voids on a subplot basis. Percent air voids will be determined in accordance with AASHTO T 312. Point of sampling will be from the truck at the plant. A subplot will consist of 500 tons. The number of samples per day will be computed as one for every 500 tons plus one for any additional fractional subplot that is equal to or greater than 100 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF. One sample shall be taken and tested for each 500 tons of production or portions thereof. Full payment will be made for each 500 tons of production that meets the specified void range of 2.5 to 5.5 percent.

Payment reduction will be applied to each subplot (500 tons) that falls outside of this range. See Subsection 401.21.

#### Section 401.163 PGAB Content and Aggregate Gradation

The HMA will be accepted for PGAB content and Aggregate Gradation on a subplot basis. PGAB content will be determined in accordance with AASHTO T 308. Aggregate Gradation will be determined in accordance with AASHTO T 30. Point of sampling will be from the truck at the plant. A subplot will consist of 500 tons. The number of samples per day will be computed as one for every 500 tons plus one for any additional fractional subplot that is equal to or greater than 100 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF.

Payment reduction will be applied to each subplot (500 tons) that falls outside the allowable limits. See Subsection 401.21.

#### 401.164 Density

Pavement density will be determined by comparing the density of six-inch diameter full depth cores (for the course being laid) taken from the compacted pavement to the Theoretical Maximum Density of that core. Core locations shall be by random samples in conformance with ASTM-D979 & D3665. The Contractor shall supply a masonry saw with a 12 inch diamond wet cutting saw blade capable of cutting the six inch diameter cores. The resident shall determine if trimming is required and the core will be labeled as such.

For determination of pavement density, core samples six inches in diameter, for the full depth of the course being laid, shall be taken by the Contractor from the mixture incorporated in the work after finishing operations have been completed and the pavement has cooled to 70°F. Ice or dry ice shall be used to reduce temperature as necessary. All core samples shall be inspected, measured, and sealed in an approved transport container by the Resident. The contractor shall deliver the sealed container to the laboratory for testing by the Authority's representative.

Vertical surface of the core area shall be coated with rubberized joint sealer prior to refilling with bituminous mixture. Cores will not be cut for shim pavement.

The joint sealer, bituminous mixture and the labor for obtaining these samples in the field and restoring the surface shall be furnished without charge by the Contractor. The joint sealant shall conform to the material requirements for Asphalt Low Modulus Joint Sealer and shall be incidental to the pavement items. Care must be exercised to avoid excess joint material on top of the finish mat and at the bottom of the joint.

No additional course shall be constructed on a course until the density of the sample has been established and approved.

The densities of the completed pavement shall be 92.5 to 97.0 percent of the theoretical maximum density obtained.

The pavement will be accepted for density on a subplot basis. A subplot will consist of 500 tons. The number of cores per day will be computed as one for every 500 tons plus one for any portion that does not equal 500 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF.

Each subplot will be evaluated separately and full or partial payment will be made based on the results of tests performed on the cores.

Payment reduction will be applied to each core that has a density outside of the allowable range (92.5 to 97.0). See Subsection 401.21.

#### 401.165 Longitudinal Joint Density

When noted in Special Provision Section 403, the Authority will measure the pavement density of longitudinal joints between adjoining mainline travel lanes in both the unconfined and confined condition as determined by the days paving operation. Only joints constructed between travel lanes will be tested, joints between a travel lane and a shoulder are excluded from sampling.

Pavement joint density will be determined by comparing the density of six-inch diameter full depth cores (for the course being laid) taken from the compacted pavement to the Theoretical Maximum Density of that core. The edge of the core nearest the joint shall be a 1" offset from the visible longitudinal joint as determined by the resident. Longitudinal core locations shall be determined by random sampling in conformance with ASTM-D979 & D3665. The Contractor shall supply a masonry saw with a 12 inch diamond wet cutting saw blade capable of trimming the underside of the six inch diameter cores if necessary.

The resident shall determine if trimming is required and the core will be labeled as such. For determination of pavement joint density, core samples six inches in diameter, for the full depth of the course being laid, shall be taken by the Contractor from the mixture incorporated in the work after finishing operations have been completed and the pavement has cooled to 70°F.

Ice or dry ice shall be used to reduce temperature as necessary. Vertical surface of the core area shall be coated with rubberized joint sealer prior to refilling with bituminous mixture. Cores will not be cut for shim pavement.

The joint sealer, bituminous mixture and the labor for obtaining these samples in the field and restoring the surface shall be furnished without charge by the Contractor. The joint sealant shall conform to the material requirements for Asphalt Low Modulus Joint Sealer and shall be incidental to the pavement items. Care must be exercised to avoid excess joint material on top of the finished mat and at the bottom of the joint.

No additional course shall be constructed on a course until the density of the sample has been established and approved.

The minimum density of the completed pavement shall be 92.0 percent of the theoretical maximum density obtained. Two consecutive failing tests shall result in production shut down. Prior to resuming paving operations, the contractor quality control unit shall satisfy the Authority that the paving operation will produce joint densities in compliance with the Specifications.

The pavement will be accepted for joint density on a subplot basis. A subplot will consist of 500 tons. The number of cores per day will be computed as one for every 500 tons plus one for any portion that does not equal 500 tons or as directed by the Resident. There shall be a minimum of one subplot per day per JMF.

Each subplot will be evaluated separately and full or partial payment will be made based on the results of tests performed on the cores.

Payment reduction will be applied to each subplot that has a density lower than 92.0% as outlined below.

PERCENT COMPACTION	PERCENT PAY
92.0 or greater	100
91.9 to 90.0	95
89.9 to 88.5	90
88.4 or less	75

#### 401.17 Joints

The Contractor shall construct wearing course transverse and longitudinal joints in such a manner that minimum tolerances shown in Subsection 401.101, Surface Tolerances, are met when measured with a straightedge.

The paver shall always maintain a uniform head of HMA during the joint construction.

The HMA shall be free of segregation and meet temperature requirements outlined in Subsection 401.04. Transverse joints of the wearing course shall be straight and neatly trimmed. The Contractor may form a vertical face exposing the full depth of the course by inserting a header, by breaking the bond with the underlying course, or by cutting back with hand tools.

When required by Special Provision Section 403, Mainline Longitudinal joints shall be constructed as notched-wedge joint and constructed in a manner that will best ensure joint integrity.

The installation of the longitudinal joint shall be straight and true to the direction of travel and be located within 1-1/2" of the layout line. Deviations and or crossing back and forth over the layout line shall not be permitted and any such deviations or meandering shall be corrected by saw cutting the affected area prior to placing the adjacent lane with no additional cost to the Authority. Methods or activities that prove detrimental to the construction of straight, sound longitudinal joints will be discontinued.

Extra care shall be taken to insure satisfactory vertical joints in the pavements. On the notched-wedge joints a double layer of tack shall be applied. The Contractor shall apply a coating of joint sealant immediately before paving all cold joints (temperatures less than 120°F) to the vertical face of the wearing surface if they are not a notched-wedge joint unless otherwise directed by the Resident. A heavy application of tack coat shall be applied to the vertical face of all cold joints on lower lifts. The Contractor shall use an approved spray apparatus designed for covering a narrow surface. The Authority may approve application by a brush for small surfaces, or in the event of a malfunction of the spray apparatus, but for a period of not more than one (1) working day. Joint sealer shall conform to the material requirements for Asphalt Low Modulus Joint Sealer.

Where pavement under this Contract joins an existing pavement or when the Authority directs, the Contractor shall cut the existing pavement along a smooth line, producing a neat, even, vertical joint. The Authority will not permit broken or raveled edges. The cost of all work necessary for the preparation of joints is incidental to related Contract pay items.

#### 401.18 Quality Control

The Contractor shall submit for approval and operate in accordance with the approved Quality Control Plan (QCP) to assure a product meeting the contract requirements. The QCP shall meet the requirements of Section 106.4 – Quality Control and this Section. The Contractor shall not begin paving operations until the Authority approves the QCP in writing. Prior to placing any mix, the Authority and the Contractor shall hold a Pre-paving conference to discuss the paving schedule, source of mix, type and amount of equipment to be used, sequence of paving pattern, rate of mix supply, random sampling, project lots and sublots and traffic control.

A copy of the QC random numbers to be used on the project shall be provided to the Resident.

The Authority's random numbers for Acceptance testing shall be generated and on file with the Resident and the Project Manager. All personnel of the Authority and the Contractor who have significant information relevant to the paving items shall attend, including the responsible onsite paving supervisor for the Contractor. The Resident will prepare minutes of the conference and distribute them to all attendees. Any requests to revise the minutes must be made to the Resident

within 7 days of receipt. These minutes will constitute the final record of the pre-paving conference.

The QCP shall address any items that affect the quality of the Hot Mix Asphalt Pavement including, but not limited to, the following:

- a. JMF(s)
- b. Hot mix asphalt plant details
- c. Stockpile Management (to include provisions for a minimum 2 day stockpile). Detailing how the stockpiles will be built, labeled, and kept separated from each other. Also provide a detailed description of the aggregate consensus quality testing program including all pertinent qualities, frequency of testing, in house procedures for determining material acceptability and addressing deficient test results.
- d. Make and type of paver(s)
- e. Make and type of rollers including weight, weight per inch of steel wheels, and average contact pressure for pneumatic tired rollers
- f. Name of QCP Administrator, and certification number
- g. Name of Process Control Technician(s) and certification number(s)
- h. Name of Quality Control Technician(s) and certification number(s)
- i. Mixing and transportation including process for ensuring that truck bodies are clean and free of debris or contamination that could adversely affect the finished pavement
- j. Testing plan
- k. Laydown operations including longitudinal joint construction, procedures for avoiding paving in inclement weather, type of release agent to be used on trucks tools and rollers, compaction of shoulders, tacking of all joints, methods to ensure that segregation is minimized, procedures to determine the maximum rolling and paving speeds based on best engineering practices, and provide these results, as well as past experience in achieving the best possible smoothness of the pavement. Solvent based agents developed to strip asphalts from aggregates will not be allowed as release agents
- l. Examples of Quality Control forms including a daily plant report, daily paving report, control charts, and delivery slip template for any plant to be utilized.
- m. Silo management and details (can show storage for use on project of up to 36 hours)
- n. Provisions for varying mix temperature due to extraordinary conditions or production limitations. If a warm-mix technology is utilized, a proposed target production range (not to exceed 50 F) will be provided for each mix design.
- o. Name and responsibilities of the Responsible onsite Paving Supervisor
- p. Method for calibration/verification of Density Gauge
- q. A note that all testing will be done in accordance with AASHTO and the Maine DOT Policies and Procedures for HMA Sampling and Testing
- r. A detailed description of RAP processing, stockpiling and introduction into the plant as well as a note detailing conditions under which the percent of RAP will vary from that specified on the JMF
- s. A detailed procedure outlining when production will be halted due to QC or Acceptance testing results
- t. A plan to address the change in PGAB source or supplier and the potential co-mingling of differing PGAB's.
- u. Provisions for how the QCP will be communicated to the Contractor's field personnel

- v. The contractor shall provide a detailed plan outlining how the number of haul units will be determined and supplied to the project to prevent the paver from stopping on mainline wearing course and bridge deck paving over membrane

The QCP shall include the following technicians together with following minimum requirements:

- a. QCP Administrator – A qualified individual shall administer the QCP. The QCP Administrator must be a full-time employee of or a consultant engaged by the Contractor or paving subcontractor. The QCP Administrator shall have full Authority to institute any and all actions necessary for the successful operation of the QCP. The QCP Administrator (or its designee in the QCP Administrator's absence) shall be available to communicate with the Authority at all times. The QCP Administrator shall be certified as a Quality Assurance Technologist certified by the New England Transportation Technician Certification Program (NETTCP).
- b. Process Control Technician(s) (PCT) shall utilize test results and other quality control practices to assure the quality of aggregates and other mix components and control proportioning to meet the JMF(s). The PCT shall inspect all equipment used in mixing to assure it is operating properly and that mixing conforms to the mix design(s) and other Contract requirements, and that delivery slips and plant recordation accurately reflects the mix being produced with all required information. The QCP shall detail how these duties and responsibilities are to be accomplished and documented, and whether more than one PCT is required. The Plan shall include the criteria to be utilized by the PCT to correct or reject unsatisfactory materials. The PCT shall be certified as a Plant Technician by the NETTCP.
- c. Quality Control Technician(s) (QCT) shall perform and utilize quality control tests at the job site to assure that delivered materials meet the requirements of the JMF(s). The QCT shall inspect all equipment utilized in transporting, laydown, and compaction to assure it is operating property and that all laydown and compaction conform to the Contract requirements. The QCP shall detail how these duties and responsibilities are to be accomplished and documented, and whether more than one QCT is required. The QCT shall be on site during paving operations performing quality control activities. QCT's shall not act as equipment operators, trainers or laborers. The QCP shall include the criteria utilized by the QCT to correct or reject unsatisfactory materials. The QCT shall be certified as a Paving Inspector by the NETTCP.

The QCP shall detail the coordination of the activities of the Plan Administrator, the PCT and the QCT. The Project Superintendent shall be named in the QCP, and the responsibilities for successful implementation of the QCP shall be outlined.

#### 401.191 Inspection/Testing

Aggregates used in mainline surface mixes shall be tested at the following frequencies during mix production:

Test	Frequency	Test Method
<b>Coarse Aggregates</b>		
Sieve Analysis	1 per week	AASHTO T27/T11
Specific Gravity	1 per 10000 Mix Ton minimum of 1 test	ASHTO T85
Micro Deval	1 per 10000 Mix Ton minimum of 1 test	AASHTO T327
<b>Fine Aggregates</b>		
Sieve Analysis	1 per week	AASHTO T27/T11
Specific Gravity	1 per 10000 Mix Ton minimum of 1 test	ASHTO T84
Micro Deval	1 per 10000 Mix Ton minimum of 1 test	ASTM D-7428

All quality control testing at the plant and paving site for bituminous concrete paving shall be provided by the Contractor and will be incidental to the various items of the Contract. Quality control testing to verify the job mix formula at the plant shall be comprised of a sample taken and tested for each 500 tons of production. The plant will be shut down for two consecutive out of Specification test results for VMA, VFB, Fbe, PGAB content, gradation, and/or voids. The consecutive failures need not be on the same property. Prior to resuming paving operations, the plant quality control unit shall satisfy the Authority that the plant production is in compliance with the Specifications. The plant, at no additional cost to the Authority, shall assign qualified quality control staff personnel and have an on-site laboratory equipped to perform all tests.

The Contractor shall monitor plant production on each approved mix design using running average of three control charts as specified in Section 106 - Quality. Control limits shall be as noted in Table 7 below. The UCL and LCL, shall not exceed the allowable gradation control points for the mixture as outlined in Table 1 of Section 703.09.

<b>CONTROL LIMITS</b>	
Property	UCL and LCL
% Passing #4 and larger sieves	Target $\pm$ 4.0
% Passing #8 and #16 sieves	Target $\pm$ 2.5
% Passing #30, #50, and #100 sieves	Target $\pm$ 1.5
% Passing #200 sieve	Target $\pm$ 1.0
PGAB Content	Target $\pm$ 0.25
VMA $N_{des}$	LCL = LSL + 0.2
Voids $N_{des}$	Target $\pm$ 1.2
$G_{mm}$	Target $\pm$ 0.015

The Contractor shall submit all QC test and inspection reports and updated control charts to the Resident by email. The reports and updated control charts shall be signed by the appropriate technician and be submitted to the Resident by 1:00 P.M. / A.M. on the next working day / night.

The Contractor shall submit a list of on-site laboratory and sampling facilities, including available equipment.



Adequate and convenient sampling facilities shall be provided, allowing the Resident and the Authority's designated quality assurance personnel to obtain representative samples from the full width and depth of the discharge area of each aggregate bin. The sampling tray shall be structurally supported during the sampling operation. Access to the sampling facilities shall be provided. The use of such access shall not be more difficult than climbing a ladder leading to a secure platform with railings.

Final acceptance shall be based on quality assurance tests to assure compliance with the job mix formula as established. Samples and certified quality control reports shall be available to the Resident and the Authority's designated quality assurance personnel as often as requested. Sample locations will be random in compliance with ASTM D3665 or as directed by the Resident.

When plant inspection is maintained, the material will be considered acceptable for use when the specified tests from samples obtained at the production plant indicate conformance to the approved job mix formula.

Quality assurance testing services for bituminous concrete pavement shall be provided by the Authority. The Contractor shall provide adequate space and all lab equipment, materials and chemicals at the bituminous plant necessary to verify job mix formula (asphalt content (AASHTO T164 or T308) and gradations). Upon completion, the Contractor shall be responsible for the proper disposal of all materials and chemicals. This work will not be measured separately for payment, but shall be incidental to the various items of the Contract.

A. Inspection. The Resident, or his authorized representative, shall have access and use of the laboratory facilities at any time and access to all parts of the plant for:

1. Inspection of the condition and operations of the plant.
2. Confirmation of the adequacy of equipment in use.
3. Verification of the character and proportions of the mixture.
4. Determination of temperatures being maintained in the preparation of the mixtures.
5. Inspection of incidental related procedures.
6. Performing quality assurance testing.

B. Plant Testing Laboratory. The Contractor shall provide a plant testing laboratory for use by the Authority's quality assurance personnel for acceptance testing functions.

The plant laboratory shall be available at the following times for use by the Authority's quality assurance personnel:

During periods of pavement production;

During periods of sampling and testing; and,

Whenever materials subject to the provisions of these Specifications are being supplied or tested.

The Authority's quality assurance personnel will always have priority in use of the laboratory. The laboratory shall have sufficient equipment in order for both (Authority's and Contractor's) testing representatives to operate efficiently.

The plant testing laboratory shall have a floor space area of not less than 150 square feet, with a ceiling height of not less than 7-1/2 feet. The laboratory shall be weather tight, sufficiently heated in cold weather and air-conditioned in hot weather, to maintain temperatures for testing purposes of  $70^{\circ}\text{F} \pm 5^{\circ}\text{F}$ .

As a minimum the plant testing laboratory shall have:

1. Adequate artificial lighting.
2. Electrical outlets sufficient in number and capacity for operating the required testing equipment and drying samples.
3. Two fire extinguishers, Underwriter's Laboratory approved.
4. Work benches for testing, minimum 2-1/2 feet by 10 feet.
5. Desk with two chairs.
6. Sanitary facilities convenient to testing laboratory.
7. Exhaust fan to outside air, minimum 12 inch blade diameter.
8. Secure High Speed Internet Access
9. File cabinet with lock for Resident.
10. Sink with running water, attached drain board and drain.
11. Metal stand for holding washing sieves.
12. Mechanical shaker and appropriate sieves (listed in 639.06) meeting the requirements of ASTM E11.
13. Superpave gyratory compactor.
14. Oven, thermostatically controlled, inside minimum one cubic foot.
15. Two volumetric specific gravity flasks, 500 CC.
16. Other necessary hand tools required for sampling and testing.
17. Library containing Contract Specification, latest ASTM Volumes 4.03 and 4.04, AASHTO Materials Parts I and II.
18. Equipment for Maximum Theoretical Density meeting the requirements of AASHTO T209 and equipment for Bulk Spec. Gravity meeting the requirements of AASHTO T166.
19. Infra-red temperature measuring device for use at both plant and Project site.
20. Necessary equipment for PGAB Content testing.
21. Diamond blade saw for trimming pavement cores.
22. Two ovens.
23. All equipment (scales, Superpave gyratory compactor, etc.) to have current calibrations and certifications.

Approval of the plant and testing laboratory by the Resident requires all the above facilities and equipment to be in good working order during pavement production, sampling and testing. Failure to provide any of the above shall be sufficient cause for disapproving the bituminous plant operations.

#### 401.21 Method of Measurement

The Authority will measure Hot Mix Asphalt Pavement by the ton in accordance with Subsection 108.1, Measurement of Quantities for Payment.

A reduction in payment will occur when the voids, asphalt content, gradation, and density are other than the limits specified below for 100 percent payment. The payment reduction for voids and PGAB content and density will be based upon each subplot (500 tons) of production as

specified in Subsections 401.162, 401.163, 401.164, and 401.165. The Contractor may request one retest for each failing subplot for core density only. The original core density and the recut core density shall be averaged together to determine payment for the subplot. No retest will be allowed for voids or asphalt content. The Contractor shall pay \$250.00 for each additional core tested. Pavement restoration will not be measured separately for payment but shall be incidental to the respective pay item.

Any lot resulting in zero payment shall be removed, disposed of and replaced at no additional cost to the Authority. Replacement pavement will be paid for based on the accepted and payment criteria specified herein.

<b><u>CORE DENSITY VS. CORE THEORETICAL MAXIMUM DENSITY COMPACTION (SURFACE) 92.5-97 PERCENT</u></b>	
<b><u>PERCENT COMPACTION</u></b>	<b><u>PERCENT PAYMENT</u></b>
92.5 - 97.0	100
91.5 - 92.4, 97.1 - 97.9	95
90.5 - 91.4, 98.0 - 98.5	85
90.0 - 90.4, 98.6 - 99.0	75
<90.0, > 99.0	0
Note: Percent compaction is the percentage of the field core density as compared to the Theoretical Maximum Density (TMD) of that core.	

<b><u>AIR VOIDS – 2.5 – 5.5 PERCENT</u></b>	
<b><u>VOIDS</u></b>	<b><u>PAYMENT PERCENT</u></b>
2.5 to 5.5	100
2.0 - 2.4, 5.6 - 6.1	95
1.5 – 1.9, 6.2 – 6.6	85
1.0 - 1.4, 6.7-7.1	75
<1.0, >7.1	0
Note: Voids are based on the average of the test specimens fabricated at the plant for each subplot (500 tons).	

Payment for PGAB content shall be based on the JMF aim with an allowable production tolerance of 0.4% except that test results which fall outside of the following ranges shall not be permitted:

9.5 mm	5.7 – 7.5
12.5 mm	5.2 – 6.4

<b><u>9.5 mm PGAB CONTENT</u></b>	
<b><u>% PGAB</u></b>	<b><u>% PAYMENT</u></b>
JMF Aim $\pm$ 0.4	100
JMF Aim + 0.5 , - 0.5 , < 5.7	95
JMF Aim + 0.6 , - 0.6 , < 5.6	85
JMF Aim + 0.7 , - 0.7 , < 5.5	75
JMF Aim + 0.8 , - 0.8 , $\leq$ 5.4, > 7.5	50
Note: PGAB content is based on samples tested at the plant for each 500 Ton subplot	

<b>12.5 mm PGAB CONTENT</b>	
<b>% PGAB</b>	<b>% PAYMENT</b>
JMF Aim $\pm 0.4$	100
JMF Aim $+ 0.5$ , $- 0.5$ , $< 5.1$	95
JMF Aim $+ 0.6$ , $- 0.6$ , $< 5.0$	85
JMF Aim $+ 0.7$ , $- 0.7$ , $< 4.9$	75
JMF Aim $+ 0.8$ , $- 0.8$ , $\leq 4.8$ , $> 6.4$	50
<u>Note: PGAB content is based on samples tested at the plant for each 500 Ton subplot</u>	
<b>Gradation</b>	
<b>Sieve Size</b>	<b>% Deduction</b>
% Passing #4 and larger sieves	N/A
% Passing #8 sieve	2
% Passing #16 sieve	N/A
% Passing #30 sieve	N/A
% Passing #50 sieve	1
% Passing #100 sieve	N/A
% Passing #200 sieve	3
<u>Note: Gradation is based on samples tested at the plant for each 500 Ton subplot</u>	

As an example of payment reduction, if a subplot of 500 tons of 12.5mm was tested and found to have 96 percent TMD compaction, 5.8 percent air voids and asphalt content of 5.19 percent, the payment reduction would be as follows:

$$\begin{array}{rclcl}
 500 \text{ tons} \times 1.00 & = & 500 \text{ tons payment} & = & 0 \text{ tons reduction (compaction)} \\
 500 \text{ tons} \times 0.95 & = & 475 \text{ tons payment} & = & 25 \text{ tons reduction (voids)} \\
 500 \text{ tons} \times 0.95 & = & 475 \text{ tons payment} & = & 25 \text{ tons reduction (asphalt content)}
 \end{array}$$

$$\text{Payment} = 500 \text{ tons} - (0 + 25 + 25) = 450 \text{ tons.}$$

#### 401.22 Basis of Payment

The Authority will pay for the work, in place and accepted, in accordance with the applicable sections of this Section, for each type of HMA specified.

The Authority will pay for the work specified in Subsection 401.11, for the HMA used, except that cleaning objectionable material from the pavement and furnishing and applying bituminous material to joints and contact surfaces is incidental.

Payment for this work under the appropriate pay items shall be full compensation for all labor, equipment, materials, and incidentals necessary to meet all related Contract requirements, including design of the JMF, implementation of the QCP, obtaining core samples, transporting cores and samples, filling core holes, applying specified material to joints, and providing testing facilities and equipment.

SPECIAL PROVISIONSECTION 403HOT MIX ASPHALT PAVEMENT

Section 403 of the Maine Turnpike Authority 2016 Supplemental Specifications modified as follows:

403.01 Description

This work shall also consist of the construction, maintenance and removal of all temporary bituminous ramps at locations as shown on the Plans or as directed by the Resident.

403.02 General

The Contractor shall compose the Hot Mix Asphalt Pavement with aggregate, Performance Graded Asphalt Binder (PGAB), and mineral filler if required. The Performance Graded Asphalt Binder (PGAB) shall be polymer modified as detailed in this special provision and shall conform to the requirements of AASHTO M 332. The PG64E-28 Binder shall contain a minimum of 2.25% Styrene-Butadiene-Styrene (SBS) polymer {BWT} in a homogeneous blend. The stability of the modified binder shall be verified in accordance with ATSM D7173 using the Dynamic Shear Rheometer (DSR). The DSR  $G^*/\sin(\delta)$  results from the top and bottom sections of the ATSM D7173 test shall not differ by more than 10%. The results of ASTM D7173 shall be included on the Certified Test Report.

403.03 Construction

All areas which have been milled or overlaid shall have a minimum length temporary ramp constructed as determined by the Resident at the milled or overlaid limits prior to opening the roadway to traffic. Temporary ramps shall be constructed using the same material as being placed on that day or as directed by the Resident. All temporary ramps are to be constructed on a sand joint. The Contractor shall be responsible for all repairs and maintenance required for the temporary ramps.

The Contractor shall be responsible for the layout of the longitudinal centerline between the travel lanes.

The sand and loose debris adjacent to the median guardrail shall be removed and disposed of by the Contractor off of Turnpike property.

The forty-five degree pavement safety edge needed between adjacent lanes and or shoulders shall be incidental to the 202 pay items.

403.04 Method of Measurement

The construction and removal of temporary ramps on sand joints, and maintaining the ramps will not be measured separately for payment, but shall be incidental to Items 403.

The removal of sand and loose debris will not be measured separately for payment, but shall be incidental to paving items.

Hot Mix Asphalt, 12.5 mm (Polymer Modified pavement with (up to) 15% RAP, placed as a wearing surface will be measured under Item 403.2081 Hot Mix Asphalt, 12.5 mm (Polymer Modified) - RAP.

#### 403.05 Basis of Payment

Hot Mix Asphalt, 12.5 mm (Polymer Modified) pavement, placed as a wearing surface will be paid under Item 403.2081 Hot Mix Asphalt, 12.5 mm (Polymer Modified).

The following pay items are added:

<u>Pay Item</u>	<u>Pay Unit</u>
403.207 Hot Mix Asphalt. 19.0 mm	TON
403.2072 19.0 mm Asphalt Rich Base HMA	TON
403.208 Hot Mix Asphalt, 12.5mm, Surface	TON
403.208 Hot Mix Asphalt, 12.5 mm (Polymer/Latex Modified)	TON
403.209 Hot Mix Asphalt, 9.5 mm Nominal Maximum Size (sidewalks, drives, islands & incidentals)	TON
403.211 Hot Mix Asphalt, 9.5 mm Nominal Maximum Size-(Outside Shoulder)	TON
403.2111 Hot Mix Asphalt, Shimming	TON
403.212 Hot Mix Asphalt, 4.75 mm Nominal Maximum Size (Shim)	TON
403.213 Hot Mix Asphalt - 12.5 mm (base and intermediate course)	TON

SPECIAL PROVISIONSECTION 403HOT MIX ASPHALT PAVEMENT

Course	HMA Grading	Item Number	Total Thickness	No. of Layers	Complimentary Notes
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Full Depth Paving (EVR's and York Maintenance)

Wearing	12.5 mm	403.208	2"	1	C,L,M
Base	12.5 mm	403.213	2"	1	C,L,M

Mill and Fill (Burn Marks)

Wearing	12.5 mm	403.208	1.5"	1	C,L,M
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- A. The required PGAB for this mixture shall be **64-28**.
- B. RAP may not be used.
- C. The Maine DOT will conduct the job mix verification. The aggregate qualities shall meet the design traffic level of 3 to <10 million ESALS for mix placed under this contract. Minimum and Maximum PGAB content limits from 401.21 shall not apply.
- D. The MTA will conduct the job mix verification. The aggregate qualities shall meet the design traffic level of 10 to <30 million ESALS for mix placed under this contract. The design verification, Quality Control, and Acceptance tests for this mix will be performed at **75 gyrations**. (N design)
- E. A material transfer vehicle (MTV) shall be used for the placement of Hot Mix Asphalt wearing surface on all roadways including acceleration and deceleration lanes and all ramps and the outside shoulders.
- F. Joints shall be constructed as the "notched wedge" type in accordance with Subsection 401.17.
- G. Joint density will be measured in accordance with Subsection 401.165.
- H. PGAB shall conform to the provisions of 403.02 – Polymer Modified PGAB for HMA
- I. The contractor shall furnish a quality control technician equipped with an approved densometer to ensure density requirements are met.
- J. Hydrated Lime may be incorporated into the mixture.
- K. The antistrip additive Zycotherm SP manufactured by Zydex Industries shall be incorporated into the PGAB at a rate of 0.125%.
- L. Contractor may use an 8' screed.
- M. Rubber tire roller is optional.

SPECIAL PROVISIONSECTION 409BITUMINOUS TACK COAT409.01 Description

This Subsection is deleted and replaced with the following:

This work consists of furnishing and applying one uniform application of Rs-1 or Rs-1H as indicated in this specification and as per manufacturers' recommendation. The application rate shall be 0.04 gal/yd<sup>2</sup>

409.05 Equipment

Add "or as determined by the Resident", after the words "gal/yd<sup>2</sup>]" in the fourth line of the second paragraph of this Subsection.

409.06 Preparation of Surface

The following paragraph is added:

All existing pavement and shoulder areas on which bituminous concrete mixtures are to be placed shall receive a tack coat. The surface area where the tack coat is to be applied shall be dry and cleaned of all dirt, sand, and loose material. Cleaning shall be accomplished by use of revolving brooms or mechanical sweepers. Undesirable material not removed by the above means shall be cleaned by hand sweeping or scraping, or a combination of both. Small areas otherwise inaccessible may be swept with hand brooms. The tack coat shall be applied only when the existing surface is dry.

The contractor shall protect the existing toll concrete pads on each ramp from getting any tack on the concrete. Method of protection shall be approved by the Resident.

409.08 Method of Measurement

The following paragraphs are added:

Measurement will be based on delivery slips made out in duplicate by the Contractor and signed by the Resident, or his representative, at the point of delivery. One of these slips shall be retained by the Resident and one by the Contractor. Delivery slips shall be furnished by the Contractor and shall provide space for identifying the vehicle and driver, for stating the volume of material carried, the source of the material, the date, and the Resident or his representative's signature.

Material included in the delivery slips and not used or rejected shall be deducted from the amount being measured for payment. Each day's delivery slips shall be reconciled by the Contractor and the Resident within 24-hours.



Cleaning of the surface area where tack coat is to be applied shall be incidental to Item 409.15, Bituminous Tack Coat - Applied.

409.09 Basis of Payment

<u>Pay Item</u>	<u>Pay Unit</u>
409.15        Bituminous Tack Coat RS1 or RSH1H – Applied	Gallon

SPECIAL PROVISION

SECTION 609

CURB

609.01 Description

This work shall consist of furnishing and placing bituminous curb Type I with tip downs at riprap locations at the Exit 103 southbound off ramp toll plaza approach. This work shall also include cleaning the approximate one foot shelf of sand and debris and the removal of the existing silt sock.

609.04 Method of Measurement

Curb Type 3 will be measured by the linear foot along the front face of the curb at the elevation of the finished pavement, complete in place and accepted which shall include the cleaning, tack and placing of pavement that the new curb will be installed upon.

607.05 Basis of Payment

The accepted quantity of Curb Type 3 will be paid for at the contract unit price per linear foot as specified.

There will be no separate payment for cleaning, placing tack and pavement, incidental materials, or labor needed to install the curb, but these will be considered included in the work of the related curb.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
609.31 Curb Type 3	Linear Foot

SPECIAL PROVISIONSECTION 652MAINTENANCE OF TRAFFIC  
(Contractor Requirements)652.01 General Description

The Authority will provide Maintenance of Traffic for the project. The Authority will provide and maintain, during designated working hours, closures of all shoulders and/or lanes necessary to ensure the safety of patrons, Contractor employees and their equipment. Normal working hours will typically be 7AM to 4PM during the day and 7PM to 4AM during the night. Actual working hours will be dictated by the seasonal and directional volumes and approved by the Authority. Closures will not be allowed during inclement weather or during periods of heavy traffic volumes.

The Contractor will be required to request and coordinate with the Authority the Thursday prior to the following work week for the Authority furnish a lane closure or a shoulder closure. The Authority will furnish the closure requested by the Contractor prior to the beginning of normal working hours and shall remove the closure at the end of normal working hours. All shoulder and lane closures will be temporary and the Contractor shall secure the work zone prior to the removal of the closure.

A lane closure will be required for loading and unloading of equipment and materials on the roadway shoulder or into the median.

The Contractor's personnel and equipment shall avoid crossing traffic whenever possible. No Contractor's vehicle may slow down or stop in a traffic lane unless said lane has previously been made safe with signs and barricades as required by the Resident.

No vehicle will move onto the traveled way at such a time or in such a manner so as to cause undue concern or danger to traffic approaching from either direction. The Contractor or his employees are not empowered to stop traffic.

The Contractor shall take necessary care at all times, in all operations and use of their equipment, to protect and facilitate traffic. During periods of idleness, the equipment shall not be left in a way to obstruct the traffic artery or to interfere with traffic.

The Contractor shall furnish approved signs reading "Construction Vehicle - Keep Back" to be used on trucks hauling to the Project. The signs shall be a minimum of 30-inch by 60-inch, Black and Orange, and meet construction sign retro reflectivity requirements

All vehicles used on the Project shall be equipped with amber flashing lights, by means of a single or multiple, flashing LED or strobe lights mounted so as to be visible 360 degrees. In addition, **vehicles operating under direction of the Maine Turnpike Authority may be equipped with auxiliary lights that are green, white or amber or any combination of green, white or amber.** Auxiliary lighting shall have sufficient intensity to be visible at 500 feet in normal daylight and a flash rate between 1Hz and 4Hz. The vehicle flashing system shall be in continuous

operation while the vehicle is on any part of the project and positioned or mounted in such a way to not be obstructed by vehicle mounted or other equipment. Dump trucks, concrete trucks and utility trucks **at a minimum** shall have a strobe light mounted on each side of the vehicle. **The use of motorcycles is not permitted within a construction site or as a means to arrive at or leave a work zone.**

#### 652.02 Basis of Payment

**Failure by the Contractor to adhere to the provided traffic control plan shall result in a fine of \$150 per incident. If the failure of compliance creates an actual or potential safety issue with traffic and is not corrected immediately then it will result in a violation letter as described below. The definition of an “actual or potential safety issue” is left to the Resident’s discretion.**

Failure by the contractor to follow the Contracts 652 Supplemental Specifications, Special Provisions and Standard Specification and/or the Manual on Uniform Traffic Control Devices (MUTCD) and/or the Authority’s Traffic Control Plan, or failure to correct a violation, will result in a violation letter and result in a reduction in payment as shown in the schedule below. The Resident or any other representative of the Authority reserves the right to suspend the work at any time and request a meeting to discuss violations and remedies. The Authority shall not be held responsible for any delay in the work due to any suspension under this item. Any reduction in payment under this Special Provision will be in addition to forfeiting payment of maintenance of traffic control devices for that day.

<u>Amount of Penalty Damages per Violation</u>		
1 <sup>st</sup>	2 <sup>nd</sup>	3 <sup>rd</sup> & Subsequent
\$500	\$1,000	\$2,500

There will be no payment made to the Contractor for traffic control, maintenance of traffic, or any other handling of traffic. The Authority shall take responsibility of all traffic control and maintenance.

SECTION 652

MAINTENANCE OF TRAFFIC  
(Safety Vests)

652.2.5 Safety Vests

This Subsection is amended by the addition of the following:

All jobsite personnel shall wear a safety vest labeled as ANSI 107-2004 standard performance for Class 3 risk exposures. This requirement also applies to truck drivers and equipment operators when out of an enclosed cab.

SPECIAL PROVISION

SECTION 659

MOBILIZATION

(Crew)

(Lowbed Equipment)

659.01 Description Mobilization items for crew and equipment moves will be used for any extra work added to the contract that is outside of the original contract documents. When this item is listed as a Pay Item in the Bid, it shall consist of preparatory work and operations including, but not limited to those necessary to the movement of personnel, equipment, supplies and incidentals to the project site; and for all other work and operations which must be performed or costs incurred prior to beginning work on the various items on the project site.

659.02 Method of Measurement Mobilization (lowbed) will be measured by the hour to the nearest ¼-hour for actual time spent delivering and removing equipment from the project site using a lowbed trailer. Time spent sitting idle on site will not be measured for payment. Equipment haled in tow by dump trucks will not be measured for payment but considered incidental to the crew mobilization item.

Mobilization (crew) will be measured by the shift. Crew mobilization includes all personnel, pickups, dump trucks.

659.03 Basis of Payment Payment will be made in full for these items on the next scheduled payment estimate.

Payment will be made under:

<u>Pay Item</u>	<u>Pay Unit</u>
659.101 Mobilization (crew)	Shift
659.102 Mobilization (lowbed equipment)	HR